

Agency: Department of Transportation and Public Facilities**Project Title:****Project Type:** Planning and Research

Planning and Design of a New Ocean Going Vessel To Replace the F/V Tustumena

State Funding Requested: \$10,000,000
One-Time Need

House District: Statewide (1-40)

Brief Project Description:

Feasibility analysis to begin the planning process for replacement of M/V Tustumena, the Alaska Marine Highway's oldest vessel.

Funding Plan:

Total Project Cost:	\$10,000,000
Funding Already Secured:	(\$0)
FY2014 State Funding Request:	<u>(\$10,000,000)</u>
Project Deficit:	\$0

Funding Details:

None to date.

Detailed Project Description and Justification:

Planning and design for the AMHS M/V Tustumena vessel replacement. The Tustumena is 50 years old and has had a hard life servicing the Kodiak and Aleutian communities for the past several decades. She provides year-round service to the Kodiak area, and journeys out the Aleutian Chain 10 times each year, economically and otherwise benefiting each community to which she sails.

Recently, vessel aging problems have created significant recurring service disruptions in the region. leading to significant recent service disruptions. The vessel is at the top of the queue in the AMHS vessel replacement fund, and is waiting for allocation dollars to start the feasibility and design process of a new ocean going vessel to serve the Southwest region.

Please see attached for early community support resolutions. More are expected to come in throughout the 2013 legislative session.

Project Timeline:

Expenditures will occur within approximately one year of funds receipt.

Entity Responsible for the Ongoing Operation and Maintenance of this Project:

Department of Transportation

Grant Recipient Contact Information:

Name:	.
Title:	.
Address:	.
	., Alaska 99615
Phone Number:	(907)465-3271
Email:	.

Has this project been through a public review process at the local level and is it a community priority? Yes No

<i>For use by Co-chair Staff Only:</i>
2:02 PM 5/9/2013



**SOUTHWEST ALASKA MUNICIPAL CONFERENCE
RESOLUTION 2013-06**

A RESOLUTION OF SUPPORT TO MAINTAIN THE M/V TUSTUMENA AT THE TOP OF ALASKA'S VESSEL REPLACEMENT SCHEDULE, AND URGING THE DEPARTMENT OF TRANSPORTATION TO BEGIN THE DESIGN PROCESS OF A REPLACEMENT VESSEL AS SOON AS POSSIBLE.

WHEREAS, the Alaska Marine Highway System (AMHS) provides vital goods and services and a reliable transportation link to the 11 serviced communities of Southwest Alaska, stretching from Kodiak to Unalaska on the Aleutian Chain ; and

WHEREAS, the Tustumena vessel provides year-round service to the Kodiak area and makes the journey out the Aleutian Chain 10 times per year and continues to benefit the region economically; and

WHEREAS, the rough and exposed waters of the Aleutians can accelerate the deterioration of any vessel servicing the region; and

WHEREAS, the M/V Tustumena was built in 1964 is approaching its 50th year of service; and

WHEREAS, it is becoming apparent to the communities in Southwest Alaska who depend upon and travel on the M/V Tustumena that it is having an increase in serious maintenance issues and has been out of service since October 2012 and may not come back into service until June 2013, a period of eight (8) months; and

WHEREAS, the AMHS vessel M/V Kennicott also serves Southwest Alaska but cannot dock at many of the communities located in this area which depend upon ferry service; and

WHEREAS, the Marine Transportation Advisory Board, created in 2003 as a local planning and advisory body for the AMHS, has recommended the Tustumena as the top vessel in the queue of the State's vessel replacement fund; and

WHEREAS, the Alaska Legislature has appropriated \$50 million to the state's vessel replacement fund, but has not authorized spending from that fund toward another vessel; and

WHEREAS, design work on a ocean-class vessel that can navigate the waters of Southwest Alaska – and importantly the Aleutian Chain – and accommodate its unique port requirements needs to begin as soon as possible to accelerate the Tustumena replacement.

BE IT RESOLVED that the Southwest Alaska Municipal Conference supports maintaining the M/V Tustumena at the top of Alaska's vessel replacement schedule, and urges the Department of Transportation to begin the design process of a replacement vessel as soon as possible; and

BE IT FURTHER RESOLVED that the Southwest Alaska Municipal Conference requests that a collective effort by the legislators whose communities are served by the Tustumena work to identify capital

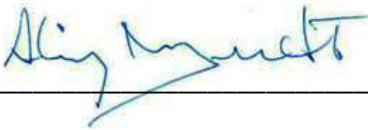
project dollars in this fiscal year to start a feasibility study on replacing the M/V Tustumena as soon as possible; and

AND BE IT FURTHER RESOLVED that the Southwest Alaska Municipal Conference strongly requests that the State of Alaska makes replacing the M/V Tustumena a transportation priority for the State of Alaska.

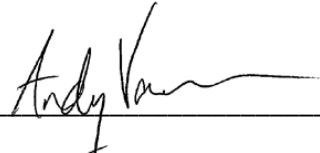
PASSED AND ADOPTED by the Southwest Alaska Municipal Conference Membership this 22nd Day of February, 2013.

IN WITNESS THERETO:

ATTEST:



Shirley Marquardt, President



Andy Varner, Executive Director

**CITY OF OUZINKIE
RESOLUTION 2013-02**

**A RESOLUTION REQUESTING THE SOUTHWEST ALASKA MUNICIPAL
CONFERENCE (SWAMC) PROMOTE AND SUPPORT REPLACEMENT OF THE
ALASKA MARINE HIGHWAY VESSEL "M/V TUSTUMENA" AS A
TRANSPORTATION PRIORITY FOR THE STATE OF ALASKA.**

WHEREAS, the City of Ouzinkie is an incorporated Second Class City recognized by the State of Alaska and located within the Kodiak Island Borough; and

WHEREAS, the City of Ouzinkie is a coastal community and coastal communities throughout Southwest Alaska depend upon the Alaska Marine Highway to provide for a regular, safe, and cost effective means of transportation, and

WHEREAS, the M/V Tustumena is the longest serving vessel in the Alaska Marine Highway Fleet and serves communities from Prince William Sound to the Aleutian Chain continuously throughout the year with the exception of maintenance down times, and

WHEREAS, the Alaska Marine Highway and in particular the M/V Tustumena transports passengers and freight throughout Southwest Alaska which has a major economic impact on all segments of coastal communities and the loss of this service would be devastating to the health and welfare of these communities, and

WHEREAS, the Community of Ouzinkie has received ferry service since 2012 through the Alaska Marine Highway Vessel, M/V Tustumena and is scheduled to continue to receive service from this vessel, and

WHEREAS, it is becoming apparent to the communities in Southwest Alaska who depend upon and travel on the M/V Tustumena that it is having an increase in serious maintenance issues and has been out of service since October of 2012 and may not come back into service until June of 2013 , a period of 8 months, and

WHEREAS, the Alaska Marine Highway Vessel, M/V Kennicott also serves Southwest Alaska but cannot land at many of the communities located in this area which depend upon Ferry Service.


NOW THEREFORE BE IT RESOLVED, that the City Council of the City of Ouzinkie hereby requests the Board of the Southwest Alaska Municipal Conference (SWAMC) prepare and move forward a Resolution which strongly requests that the State of Alaska makes replacing the Alaska Marine Highway Vessel M/V Tustumena a transportation priority for the State of Alaska and that funding be allocated towards this replacement in the FY 14 Budget Cycle in the form of design funding,

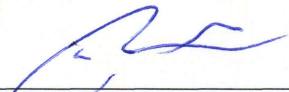
AND BE IT FURTHER RESOLVED, that the Resolution prepared by SWAMC be sent to the Governor's Office, the Alaska Commissioner of Transportation and Public Facilities and the Deputy Commissioner of Alaska, DOT&PF in charge of the Alaska Marine Highway,

AND BE IT FINALLY RESOLVED, that the Resolution also be distributed to communities throughout Southwest Alaska and their legislative representation with requests of support of the Resolution from each community and legislator.

PASSED AND APPROVED by a duly constituted quorum of the Ouzinkie City Council.

Adopted this 14 day of February, 2013. This Resolution becomes effective upon the date of adoption.

Attest: 
Linda Getz, City Clerk

Signed: 
Dan Clarion, Mayor



City of Chignik

PO Box 110
Chignik, AK 99564

Phone (907) 749-2280
Fax (907) 749-2300
cityoffice@chignik.org

February 16, 2013

To: Liz Clement

From: Richard Sharpe

RE: Capital Request

In answer to your question in your E-mail, I will try to answer to the best of my knowledge:

1. Legal name; City of Chignik
2. EIN: 92-0094970
3. Physical Location: Anchorage Bay within The City of Chignik boundaries
4. Project Description: the project consists of a regional dock facility that would serve 5 communities within the Chignik area. Chignik, Chignik Lagoon, Chignik Lake, Perryville, and Ivanoff Bay. The primary purpose is for a dock to facilitate ferry service to the area as the present dock which is owned by Trident Sfds is disrepair. This dock would also accommodate a floating processor to be able to come in the season for Cod and Crab which Trident does not process in Chignik but has them delivered to Sand Point. The dock site encompasses about 7 acres of raw land which could entice business such as Hydraulic shop, Welding, boat repair, and a hardware supplier if there was a 10 month season instead of 3 as it is now. This has been a work in progress since 1994 or sooner.
5. Project Cost: Total Cost since inception is about 15 million. The Lake and Peninsula Borough put in 1 million to get a berm built in order to fill the site. When the Chignik Boat Harbor was built, the dredge spoils were used to fill the site with a savings to the dock site about 2 million. There are remaining spoils to be used for filling the Sheet pile portion. The remaining cost of about 12 million will be constructing a sheet pile dock to accommodate AMHS ferries and also a boat lift to handle 150 ton boats.
Note: this request is for 7.6 million for a phase 1 sheet pile dock large enough to accommodate Tustemena.
6. Funding already secured: ?
7. Other funding requests: 90,000 CDBG GRANT for engineering. + city funds of 130,000 as match for engineering. Design should be at 100% by end of month per mPND
8. FY-14 Request: 7.6 million

9. Other requests: possibly Lake and Peninsula for 2 million grant
10. Public Review: Yes
11. Project time line: If funded, bid process in July 2013, construction fall 2013 or spring 2014
12. Responsible party: city of Chignik
13. Contact Info: Richard Sharpe/Mayor, city of Chignik, PO Box 110, Chignik, AK 99564
Phone: 907-749-2280, Fax 907-749-2300, email- dick.sharpe@yahoo.com
14. See attached from PND

Note:

The Lake and Peninsula Borough may possibly put this as one of their grant requests.



City of Chignik
 Chignik Dock - Phase I
 95% Design ROM Cost Estimate Summary

111095
 1/18/13

Description	Total Cost
Chignik Dock - Phase I	\$7,889,000
Mobilization and Demobilization	\$702,000
Provide and Install Sheet Pile Bulkhead	\$3,523,000
Provide and Install Anodes	\$166,000
Dock Face Beam	\$235,000
Vibracompaction	\$256,000
Provide and Install Ladders	\$83,000
Provide and Install Chain Curtain	\$25,000
Provide and Install Bent Pipe Rail	\$81,000
Fender System	\$741,000
Mooring Bollards	\$84,000
Provide and Place Fill Material	\$244,000
Indirects and Support Equipment	\$759,000
Construction Administration and Inspection	\$290,000
10% Contingency	\$700,000

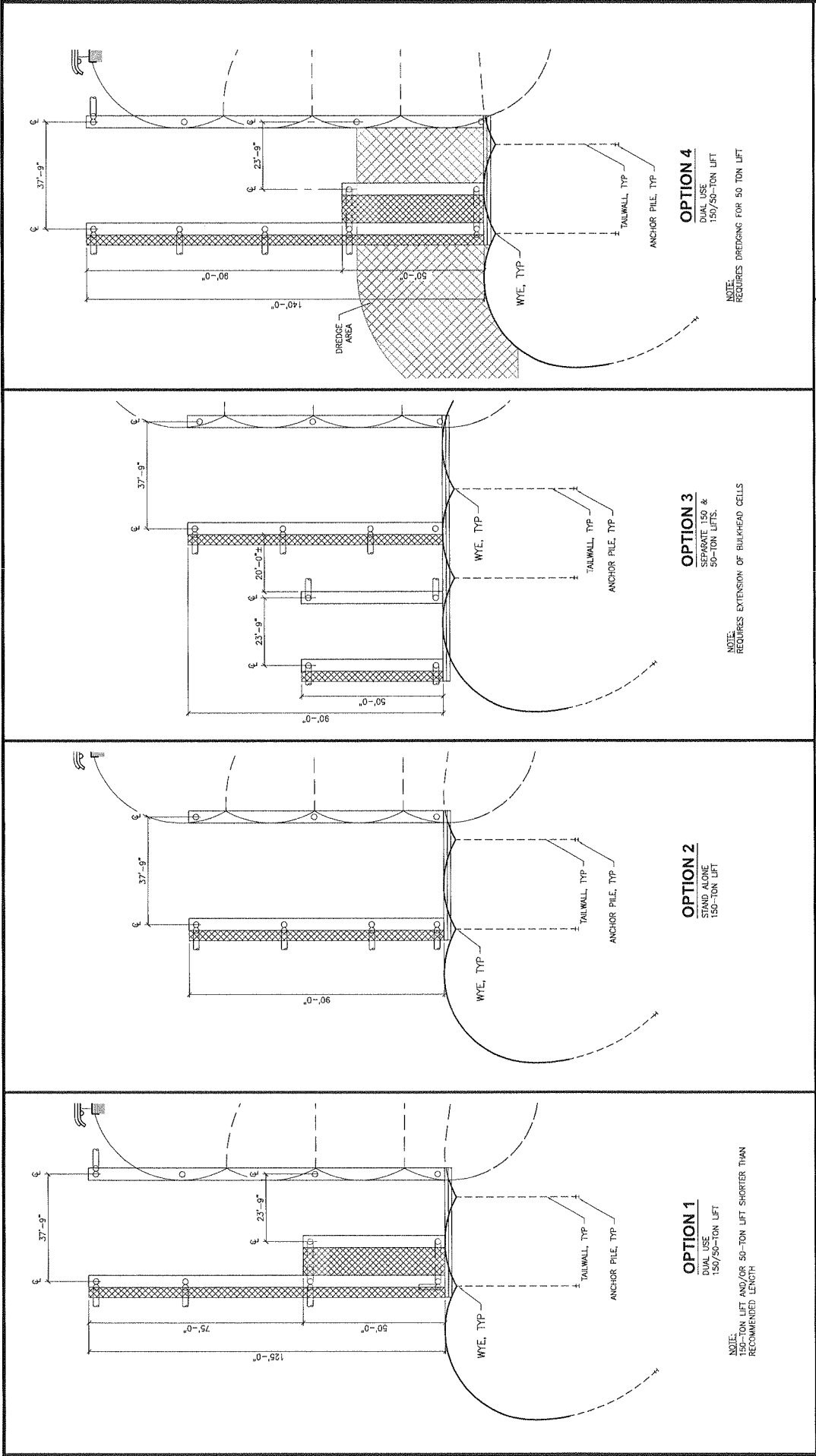
Notes:

- 1) Costs are based on 95% level design and quantities
- 2) Costs are presented in current (January 2013) dollars and do not include escalation.
- 3) Indirect costs are approximate and will depend to construction duration.

Item No.	Description	Material Quantity	Unit of Measure	Unit Cost	Total Cost
1	Chignik Dock - Phase I	1	LS	\$7,889,000	\$7,889,000
1.1	Mobilization and Demobilization	1	LS	\$702,000	\$702,000
1.1.1	Mobilization	1	LS	\$351,000	\$351,000
1.1.2	Demobilization	1	Each	\$351,000	\$351,000
1.2	Provide and Install Sheet Pile Bulkhead	1	LS	\$3,523,000	\$3,523,000
1.2.1	Provide Sheet Piles	2,015,000	Pound	\$1.21	\$2,438,000
1.2.2	Set Template and Temporary Supports (Per Cell)	11	EA	\$11,727	\$129,000
1.2.3	Stab and Drive Sheet Piles	813	EA	\$1,077	\$876,000
1.2.4	Cut Off Sheet Piles and Weld Interlocks	298	EA	\$268	\$80,000
1.3	Provide and Install Anodes	37	EA	\$4,486	\$166,000
1.4	Dock Face Beam	250	LF	\$940	\$235,000
1.4.1	Provide Face Beam Materials (Dlb HP14x89)	46,800	Pound	\$2.88	\$135,000
1.4.2	Install Face Beam	210	LF	\$362	\$76,000
1.4.3	Provide and Install Bullrail	210	LF	\$114	\$24,000
1.5	Vibracompaction	143	EA	\$1,790	\$256,000
1.5.1	Vibracompaction Probing	143	EA	\$1,517	\$217,000
1.5.2	Vibracompaction Fill	1,001	CY	\$39	\$39,000
1.6	Provide and Install Ladders	5	Each	\$16,600	\$83,000
1.7	Provide and Install Chain Curtain	220	LF	\$114	\$25,000
1.8	Provide and Install Bent Pipe Rail	260	LF	\$312	\$81,000
1.9	Fender System	4	EA	\$185,250	\$741,000
1.9.1	Provide Fender Pin Piles (24x0.75")	134,208	Pound	\$1.51	\$203,000
1.9.2	Install Fender Pin Pile	8	EA	\$3,375	\$27,000
1.9.3	Provide and Install Fender Unit	4	EA	\$127,750	\$511,000
1.10	Mooring Bollards	4	EA	\$21,000	\$84,000
1.10.1	Provide Pipe Bollard Materials	37,440	Pound	\$1.52	\$57,000
1.10.2	Install Bollard	4	EA	\$6,750	\$27,000
1.11	Provide and Place Fill Material	1	LS	\$244,000	\$244,000
1.11.1	Place Fill	39,000	CY	\$4.41	\$172,000
1.11.2	Layer Compact Fill	19,000	CY	\$2.26	\$43,000
1.11.3	Provide and Place Surface Course	600	CY	\$48	\$29,000
1.12	Indirects and Support Equipment	1	LS	\$759,000	\$759,000
1.12.1	Contractor Pre-Planning	30	Day	\$1,000	\$30,000
1.12.2	Lodging and Per Diem	1	LS	\$120,000	\$120,000
1.12.3	Support Labor and Equipment	100	Day	\$2,950	\$295,000
1.12.4	Salaried Indirect Staff	100	Day	\$1,900	\$190,000
1.12.5	Construction Survey	30	Day	\$3,267	\$98,000
1.12.6	Small Tools	13,000	Hour	\$2.00	\$26,000
1.13	Construction Administration and Inspection	1	LS	\$290,000	\$290,000
1.13.1	Bid Support	1	LS	\$15,000	\$15,000
1.13.2	Onsite Inspection (Assumes Owner Provides Lodging and Vehicle)	1	LS	\$189,000	\$189,000
1.13.3	Submittal Review	1	LS	\$15,000	\$15,000
1.13.4	Fabrication Inspection	1	LS	\$20,000	\$20,000
1.13.5	Office Support During Construction	1	LS	\$51,000	\$51,000
1.14	10% Contingency	1	LS	\$700,000	\$700,000

Notes:

- 1) Costs are based on 95% level design and quantities
- 2) Costs are presented in current (January 2013) dollars and do not include escalation.
- 3) Indirect costs are approximate and will depend to construction duration.



FOR INFORMATION
JANUARY 2013

CHIGNIK DOCK PHASE III

BOAT LIFT LAYOUT OPTIONS

1506 West 14th Avenue
 Anchorage, Alaska 99516
 Phone: 907.561.1011
 Fax: 907.563.6220
 www.pndengineering.com

P N D
ENGINEERS, INC.

REV	DATE	DESCRIPTION

DATE: _____

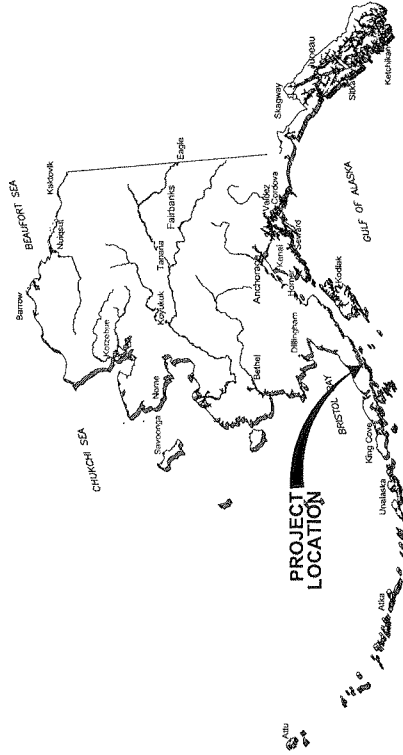
ISSUED BY: _____
 CHECKED BY: _____

PROJECT NO: 111052
 SHEET NO: 1 OF 1

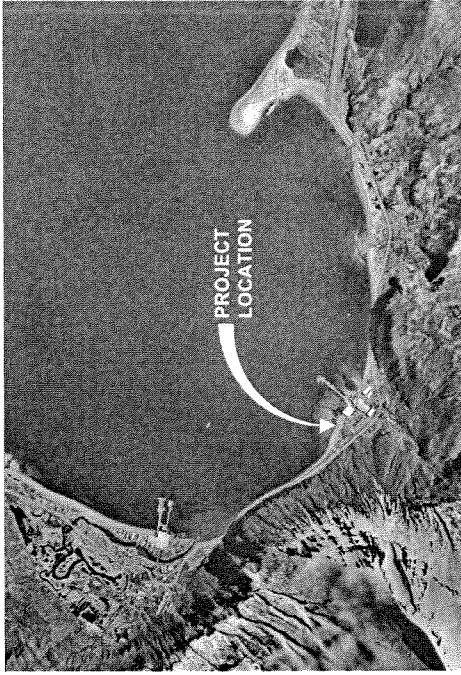
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CHIGNIK DOCK PHASE I

JANUARY 2013
CHIGNIK, ALASKA



STATE OF ALASKA



CHIGNIK VICINITY

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95% DESIGN
JANUARY 2012

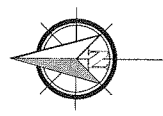
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Anchorage, Alaska 99503
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Fax: 907.566.4220
www.pndengineers.com



PROJECT: CHIGNIK DOCK PHASE I
SHEET NO: 1
DATE: 1/16/12
CHECKED BY: [blank]
DESIGNED BY: [blank]



ANCHORAGE BAY

ATS 1588 TRACT B

ATS 1588 TRACT A

ATS 1082

USS 306

USS 2233

USS 1391

USS 2299

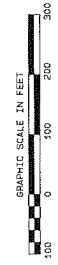
LEGEND

- FOUND MONUMENT
- FOUND YPC
- SET NAIL
- FOUND STONE MONUMENT
- ⊖ ELECTRIC METER
- ⊖ MONITOR WELL
- ⊖ WATER VALVE
- ⊖ PHONE FED
- ⊖ HYDRANT
- ⊖ SANITARY SEWER STAND PIPE
- ⊖ G.P. MISC. GRAVEL PILES
- ⊖ METAL BOLLARD
- ⊖ TRANSFORMER ON CONC PAD
- ⊖ CONCRETE
- ⊖ GRAVEL ROAD
- ⊖ RIP RAP
- ⊖ UNDERGROUND ELECTRIC LOCATE
- ⊖ UNDERGROUND WATER LOCATE
- ⊖ UNDERGROUND FUEL LINE LOCATE
- ⊖ SANITARY SEWER FORCED MAIN
- ⊖ CHAINLINK FENCE
- ⊖ UNDERGROUND PHONE LOCATE
- ⊖ LIGHT POLE

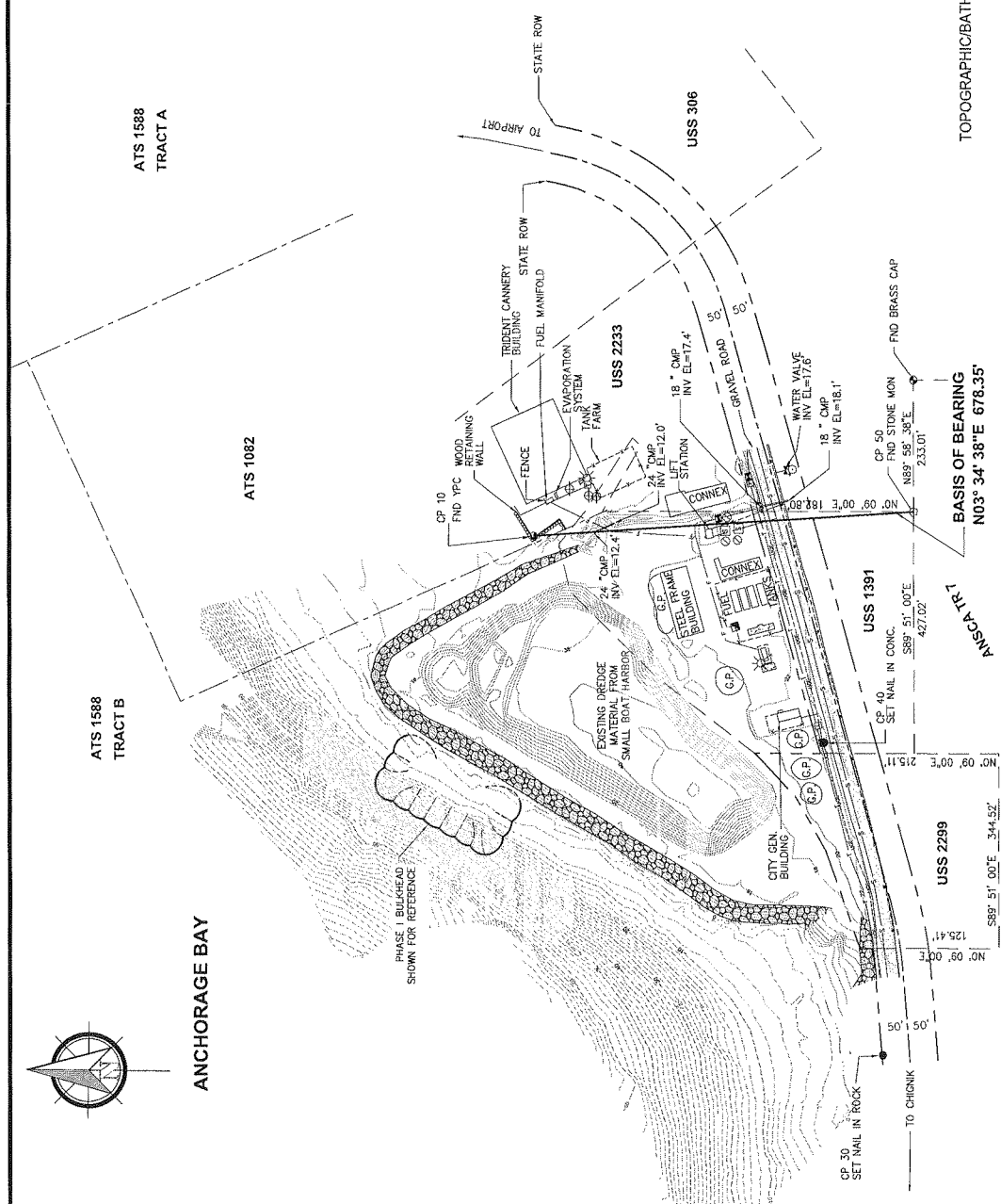
NOTES:

- 1) BASIS OF VERTICAL DATUM FOR THIS SURVEY IS MLLW, BASED ON A FOUND YPC, WITH AN ELEVATION OF 17.46'. CP 10 THIS DRAWING, SET BY TWA SURVEYING, CP 2, AS REFERENCED IN A DRAWING TITLED, "TOPO AND HYDROGRAPHIC SURVEY PUBLIC DOCK FACILITY", DATED 9-25-02.
- 2) BASIS OF BEARING FOR THIS SURVEY IS A COMPUTED BEARING AND DISTANCE OF N03° 34' 38"E, 678.35', BETWEEN CP 10 (SEE NOTE 1) AND GROUND FOUND STONE MONUMENT, WHICH ARE BOTH REFERENCED ON TWA'S DRAWING (SEE NOTE 1).
- 3) UNDERGROUND UTILITIES WERE LOCATED WITH THE AID OF THE CITY OF CHIGNIK PUBLIC UTILITY EMPLOYEES.
- 4) CONTOURS ARE IN FEET, WITH TWO FOOT INTERVALS.
- 5) FIELD SURVEY PERFORMED SEPTEMBER 22-26, 2011.
- 6) ALL ATS, USS AND DOT RIGHT OF WAY PROPERTY BOUNDARIES SHOWN AS WELL AS THE BATHYMETRIC CONTOURS ARE BASED ON A DRAWING TITLED, "TOPO AND HYDROGRAPHIC SURVEY PUBLIC DOCK FACILITY", COMPLETED BY TWA SURVEYING, ANCHORAGE, ALASKA, ON 9-25-02, FOR THE CITY OF CHIGNIK. NO PROPERTY SURVEY WAS PERFORMED AT THIS TIME.

PT #	NORTHING	EASTING	ELEVATION	DESCRIPTOR
10	10677.0345	9957.7751	17.46	FND YPC
30	10057.9469	9038.7855	20.34	SET NAIL IN ROCK
40	10161.5772	5591.6746	25.65	SET NAIL IN CONC.
50	10000.0000	10000.0000	77.05	FND STONE MON.



TOPOGRAPHIC/BATHYMETRIC SURVEY



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JANUARY 2012

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Anchorage, Alaska 99503
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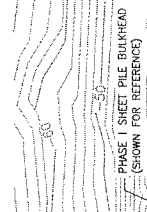
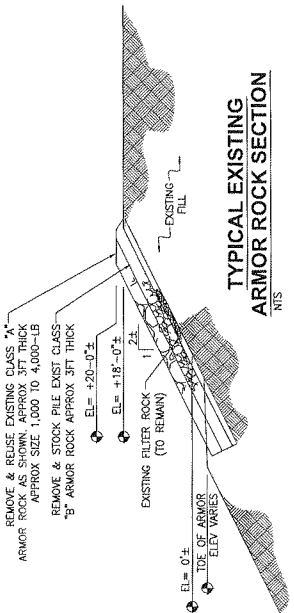
CHIGNIK DOCK PHASE I

SURVEY CONTROL

DESIGNED BY: CS DATE: 1/19/12 SHEET NO: 2 OF 23
CHECKED BY: JWP PROJECT NO: 111966



ANCHORAGE BAY

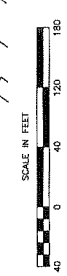


REMOVE AND SALVAGE EXISTING ARMOR ROCK APPROX. 1400 CY CLASS B

EXISTING MATERIAL TO BE REUSED FOR PROJECT USE

POINTS TABLE

POINT #	NORTHING	EASTING	DESCRIPTION
120	10640.21	9506.94	SOUTH ARMOR ROCK REMOVAL EXTENTS
121	10922.58	9881.28	NORTH ARMOR ROCK REMOVAL EXTENTS
B1	10721.98	9389.86	2002 BOREHOLE
B2	10930.20	9515.01	2002 BOREHOLE
B4	10958.69	9514.25	2002 BOREHOLE



REV	DATE	DESCRIPTION

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JANUARY 2012

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Anchorage, Alaska 99503
Phone: 907.561.1011
Fax: 907.563.4220
www.pndengineers.com



CHIGNIK DOCK PHASE I

EXISTING CONDITIONS AND DEMOLITION

DESIGNED BY: JMT
CHECKED BY: JMT
DATE: 7/19/12
PROJECT NO.: 111892
SHEET NO.: **3** OF 23



CHIGNIK DOCK PHASE I

SITE GRADING PLAN

DESIGNED BY: [] DATE: 7/27/12
 CHECKED BY: [] PROJECT NO: 11252

SHEET NO. **4** OF 23

P N D
ENGINEERS, INC.

1506 West 36th Avenue
 Anchorage, Alaska 99515
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REV	DATE	DESCRIPTION

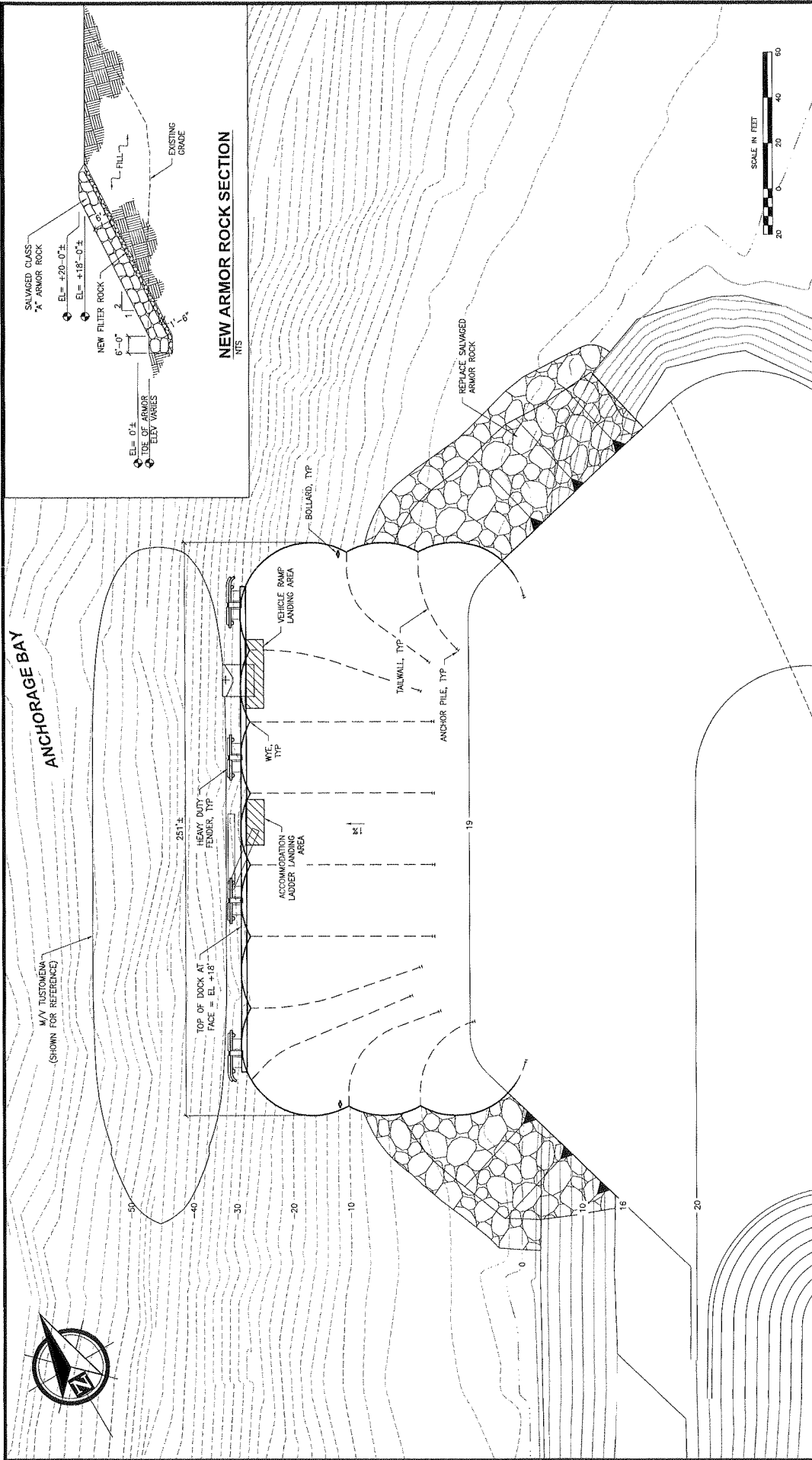
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95% DESIGN
JANUARY 2012

POINT #	NORTHING	EASTING	ELEVATION
100	10752.01	9395.91	+18'
101	10857.76	9513.06	+18'
102	10965.86	9583.77	+19'
103	10995.30	9604.68	+19'
104	10923.98	9586.69	+18'
105	10927.67	9704.53	+19'
106	10627.76	9913.22	+19'
107	10546.08	9995.53	+19'
108	10456.36	9687.15	+20'
109	10636.28	9673.01	+21'
110	10567.74	9630.86	+21'
111	10596.88	9520.10	+19'
112	10634.56	9509.03	+19'
113	10703.25	9489.03	+19'
114	10727.98	9484.58	+19'

MAX 2:1 SLOPE. ACTUAL SLOPE LOCATION WILL VARY BASED ON RECD FILL VOLUME. CONTRACTOR TO COORDINATE LOCATION WITH OWNER.

OPEN CELL® AND OPEN CELL SHEET PILE® ARE REGISTERED TRADEMARKS OF PND ENGINEERS, INC.
 THE OPEN CELL SYSTEM IS PATENTED.
 PATENT -- US 7,488,141 B2
 PATENT -- US 7,488,142 B2
 PATENT -- US 7,488,140 B2



CHIGNIK DOCK PHASE I

DOCK GRADING PLAN

DESIGNED BY: []
 CHECKED BY: []
 DATE: 1/19/12
 PROJECT NO.: 111856

SHEET NO. **5** OF 23

P N D ENGINEERS, INC.

150 West 36th Avenue
 Anchorage, Alaska 99518
 Phone: 907.561.1011
 Fax: 907.569.4220
 www.pndengineers.com

PND Engineers, Inc. (PND) is not responsible for safety or liability for the construction of the facilities shown on these drawings. Where specifications are given or not called out, the contractor shall be responsible for obtaining the necessary permits and for all other matters. PND shall not be held responsible for any accidents, injuries or damages that may occur as a result of the construction of the facilities shown on these drawings. PND shall not be held responsible for any accidents, injuries or damages that may occur as a result of the construction of the facilities shown on these drawings. PND shall not be held responsible for any accidents, injuries or damages that may occur as a result of the construction of the facilities shown on these drawings.

REV	DATE	DESCRIPTION

OPEN CELL® AND OPEN CELL SHEET PILE® ARE REGISTERED TRADEMARKS OF PND ENGINEERS, INC.

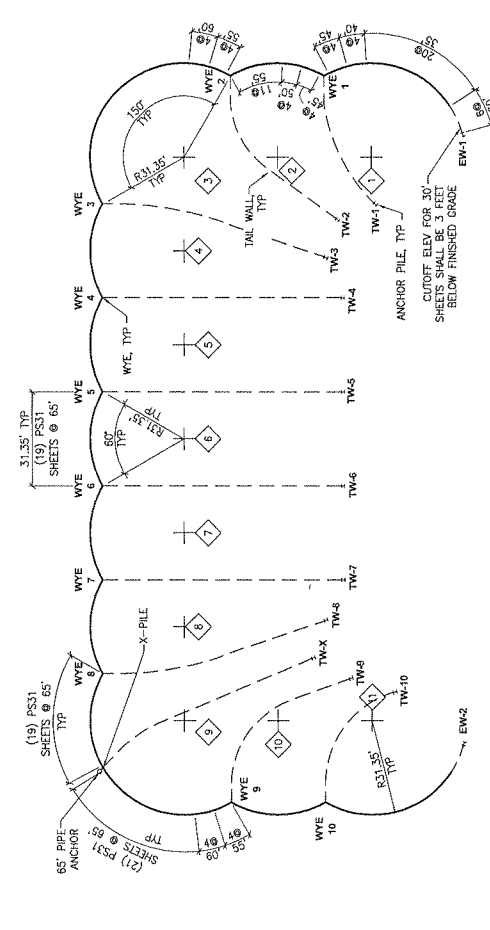
THE OPEN CELL SYSTEM IS PATENTED

PATENT -- US 7,418,141 B2
 PATENT -- US 7,418,141 B2
 PATENT -- US 7,438,140 B2

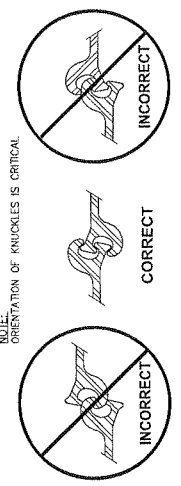
95% DESIGN
JANUARY 2012

PILE LOCATIONS			
WYE	NORTHING	EASTING	LENGTH
1	10927.19	9574.34	45'
2	10942.99	9548.26	55'
3	10927.59	9488.69	65'
4	10900.51	9473.89	65'
5	10873.44	9459.08	65'
6	10846.36	9442.28	65'
7	10819.28	9425.48	65'
8	10792.21	9410.68	65'
9	10765.13	9426.08	55'
10	10777.83	9453.16	45'
X-PILE	10765.13	9394.88	65'

PILE QUANTITIES		
PILE TYPE	LENGTH	#PILES
PS31	65'	176
PS31	60'	8
PS31	55'	30
PS31	50'	8
PS31	45'	16
PS31	40'	6
PS31	35'	40
PS31	30'	12
PS27.5	70'	28
PS27.5	65'	56
PS27.5	60'	56
PS27.5	55'	225
PS27.5	45'	16
PS27.5	35'	68
PS27.5	30'	42
ANCHOR	70'	7
ANCHOR	35'	2
ANCHOR	30'	4
X-PILE	65'	1
EXTRA	PS31	20

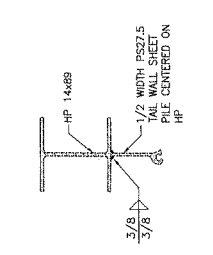


SHEET PILE LAYOUT
NTS

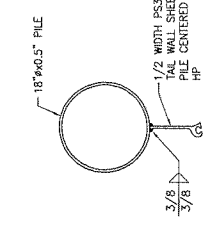


NOTE: ORIENTATION OF KNUCKLES IS CRITICAL.

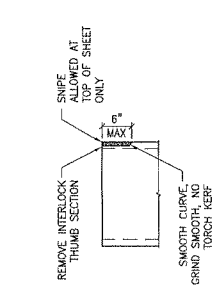
SHEET PILE INTERLOCK
TYPICAL DETAIL
NTS



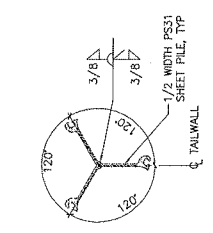
PIPE PILE ANCHOR
NTS



SHEET PILE SECTION
NTS



SHEET SNIPING DETAIL
NTS



WYE SECTION
PS31 SHEET PILE NTS

X-PILE SECTION
PS31 SHEET PILE NTS

ANCHOR PILE SECTION
NTS

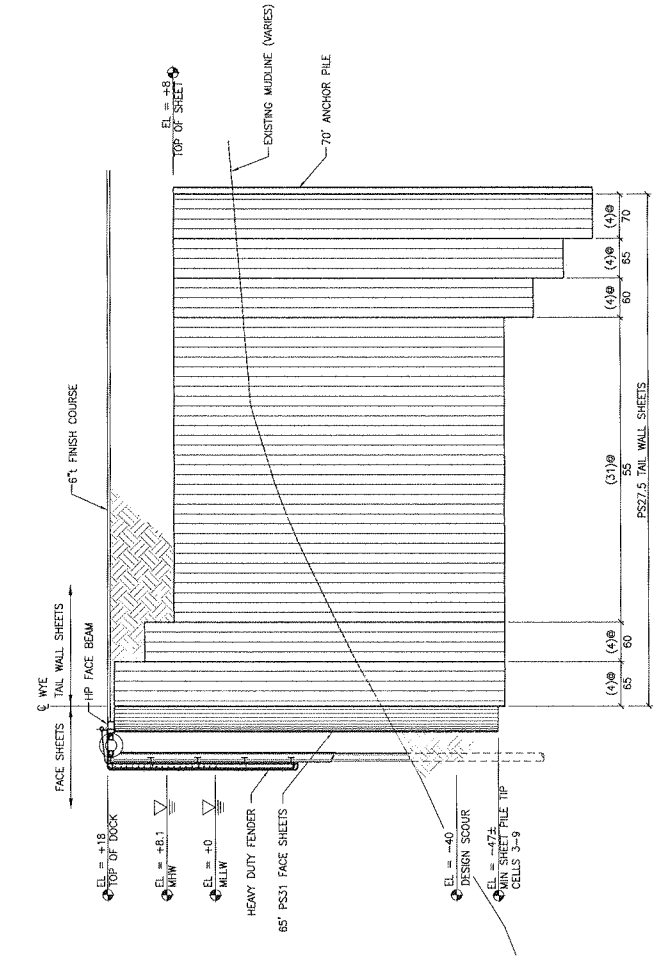
OPEN CELL® AND OPEN CELL SHEET PILE® ARE REGISTERED TRADEMARKS OF FND ENGINEERS, INC. THE OPEN CELL SYSTEM IS PATENTED.
PATENT - US 2,018,141 B2
PATENT - US 7,488,140 B2

95% DESIGN
JANUARY 2012

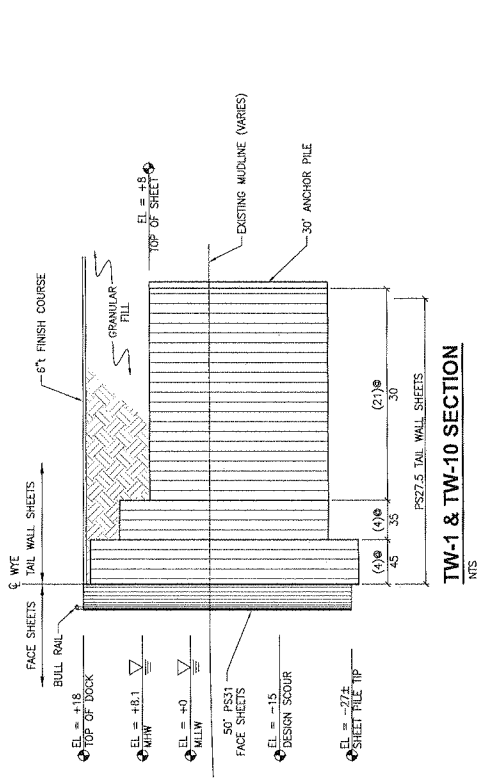
FND ENGINEERS, INC.
150A West 36th Avenue
Anchorage, Alaska 99505
Phone: 907-561-1011
Fax: 907-566-4220
www.fndengineers.com

CHIGNIK DOCK PHASE I
SHEETPILE LAYOUT AND DETAILS

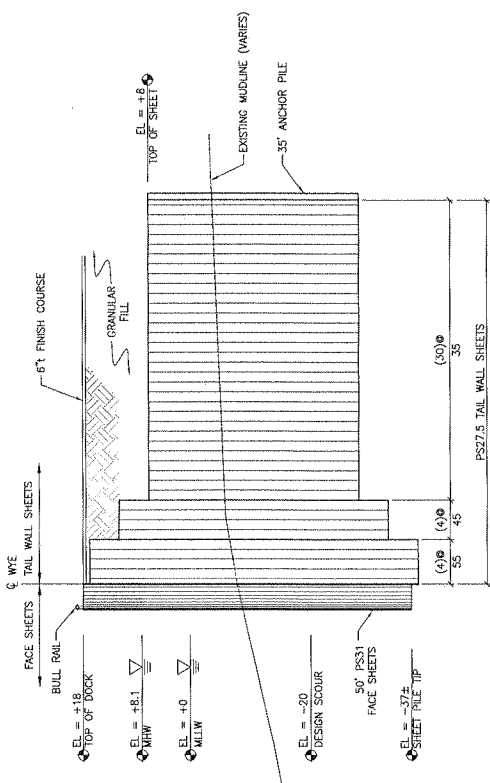
DESIGNED BY:	DATE:	SCALE:
CHECKED BY:	DATE:	SCALE:
PROJECT NO.:	111895	6
OF 23		



TYPICAL TAILWALL SECTION (TW-3 TO TW-8, TW-X)
NTS



TW-1 & TW-10 SECTION
NTS



TW-2 & TW-9 SECTION
NTS

OPEN CELL® AND OPEN CELL SHEET PILE® ARE REGISTERED TRADEMARKS OF PND ENGINEERS, INC. THE OPEN CELL SYSTEM IS PATENTED PATENT - US 7,015,944 B2 PATENT - US 7,175,844 B2 PATENT - US 7,488,140 B2

95% DESIGN
JANUARY 2012

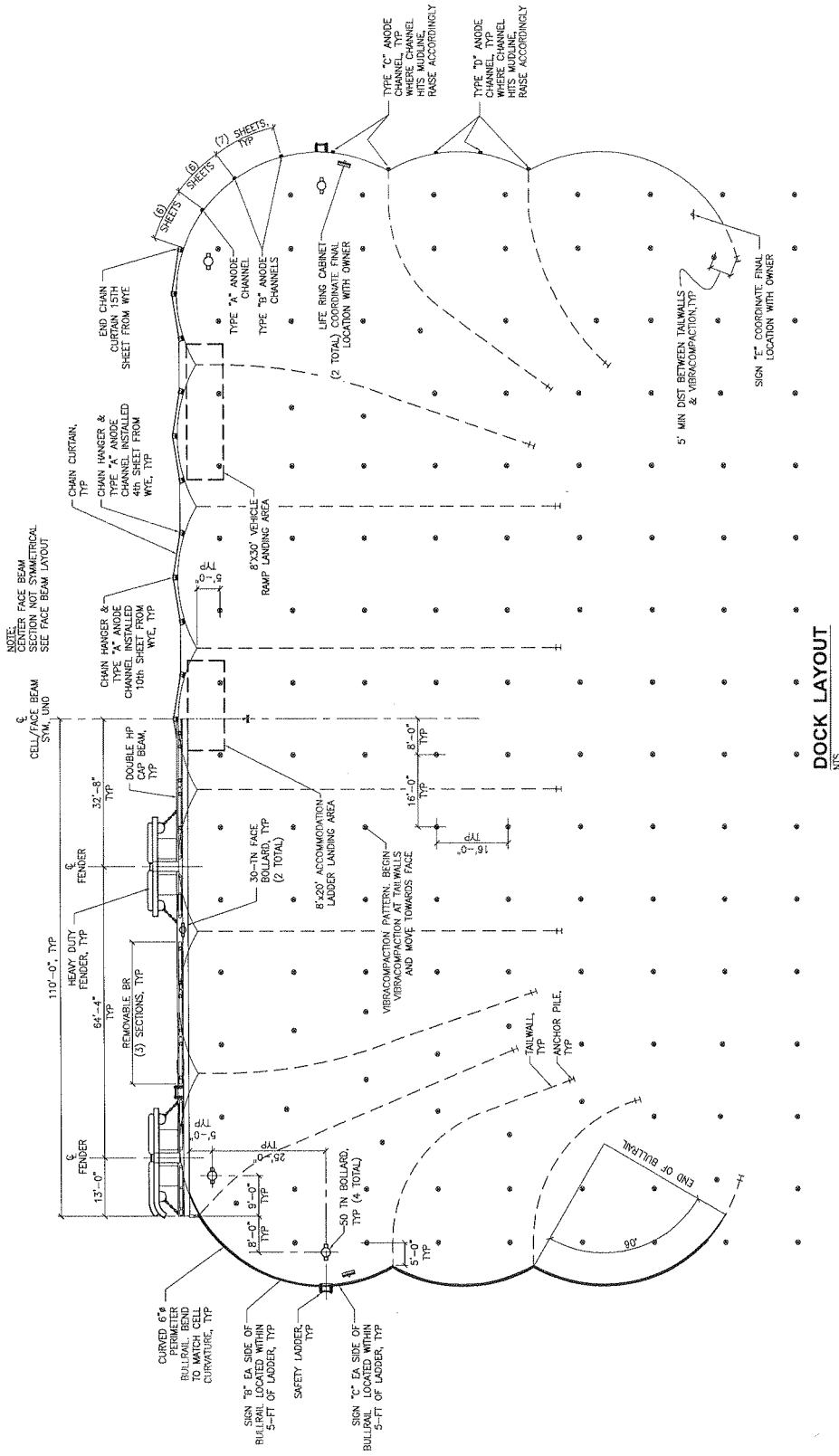
REV	DATE	DESCRIPTION

PND ENGINEERS, INC. (PND) is not responsible for safety programs, methods or procedures of operation, or the design of any structure or equipment. When specifications are general or not stated, the contractor shall be responsible for providing the details. PND is not responsible for any design or construction errors or omissions. PND is not responsible for any design or construction errors or omissions. PND is not responsible for any design or construction errors or omissions.

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Fax: 907.563.4220
www.pnd-engineers.com

CHIGNIK DOCK PHASE I
TAILWALL SECTIONS

DATE: 1/8/12
PROJECT NO: 111092
SHEET NO: 7 OF 23



DOCK LAYOUT
N/S

PNO Engineers, Inc. (PEI) is not responsible for safety contribution of the design shown on these drawings. Where spaces are provided for safety equipment, the drawings are for information only and do not constitute a design. Drawings are for use on this project only and are not to be used on any other project. PEI does not warrant that the drawings will constitute a design or safety in any way.

REV.	DATE	DESCRIPTION

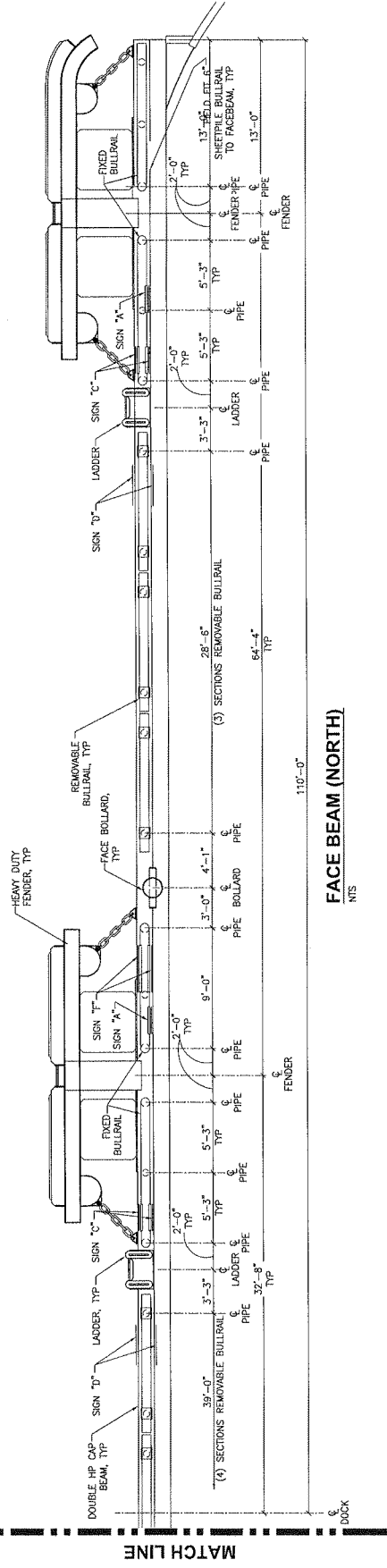
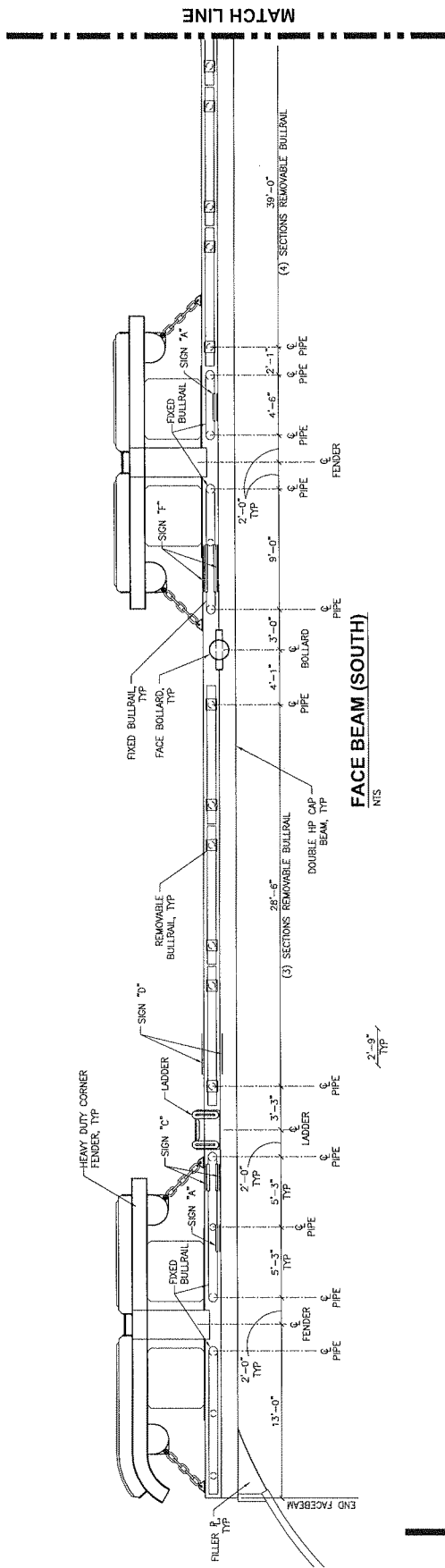
95% DESIGN
JANUARY 2012

OPEN CELL® AND OPEN CELL SHEET PILE® ARE REGISTERED TRADEMARKS OF PNO ENGINEERS, INC. PATENT - US 7,153,964 B2 PATENT - US 7,018,141 B2 PATENT - US 7,485,140 B2

PNO ENGINEERS, INC.
1506 West 36th Avenue
Anchorage, Alaska 99505
Phone: 907.561.1011
Fax: 907.563.6250
www.pnoengineers.com

CHIGNIK DOCK PHASE I
DOCK LAYOUT

DESIGNED BY:	CS	DATE:	7/30/12
DRAWN BY:	AM	PROJECT NO.:	11082
SHEET NO.:			8
			OF 23



OPEN CELL® AND OPEN CELL SHEET PILE® ARE REGISTERED TRADEMARKS OF PND ENGINEERS, INC. PATENT - US 7,159,984 B2 PATENT - US 7,018,141 B2 PATENT - US 7,488,140 B2

95% DESIGN
JANUARY 2012

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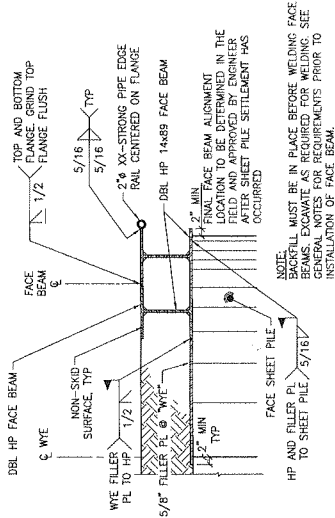
REV	DATE	DESCRIPTION

1500 West 36th Avenue
Anchorage, Alaska 99506
Phone: 907.561.0101
Fax: 907.563.6280
www.pndengineers.com

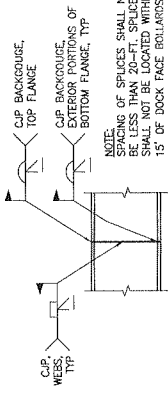
P N D
ENGINEERS, INC.

CHIGNIK DOCK PHASE I
FACEBEAM LAYOUT

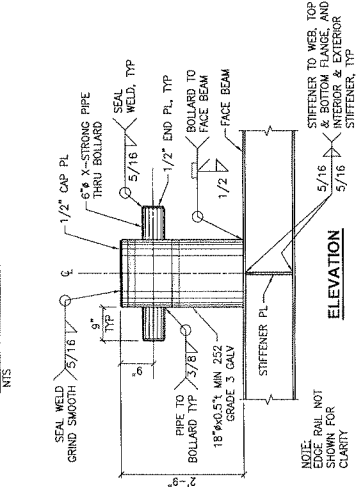
DESIGNED BY: []
CHECKED BY: []
DATE: 7/19/12
PROJECT NO. []
SHEET NO. **9** OF 23



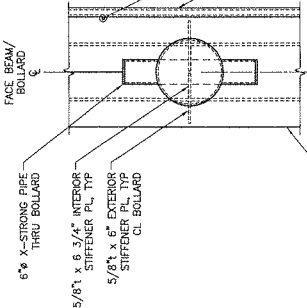
FACE BEAM DETAIL
N/S



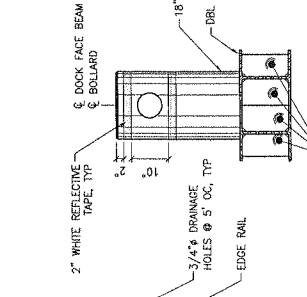
FACE BEAM SPLICE
N/S



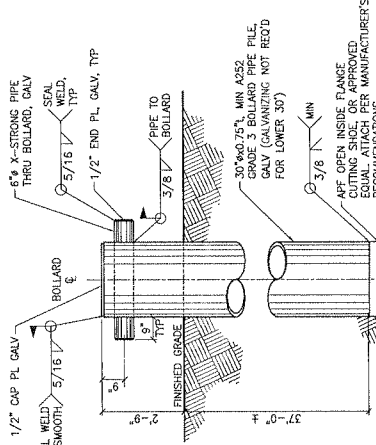
DOCK FACE BOLLARD ELEVATION
N/S (50 TON RATING)



DOCK FACE BOLLARD PLAN
N/S (50 TON RATING)

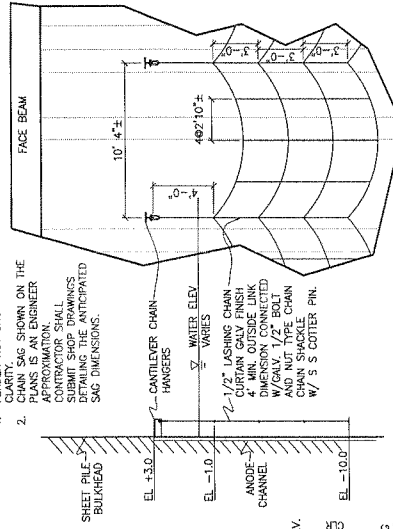


DOCK FACE BOLLARD PROFILE
N/S (50 TON RATING)

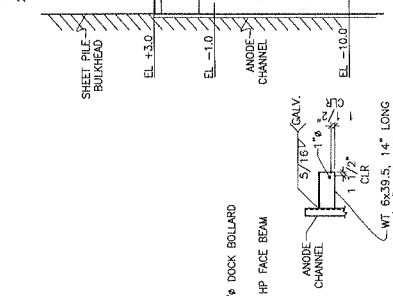


50-TON BOLLARD
N/S

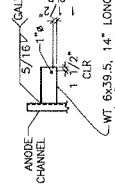
- NOTES:**
1. DIMENSIONS UNDER NOT SHOWN FOR CLARITY.
 2. CHAIN SAG SHOWN ON THE PLANS IS AN ENGINEER'S ESTIMATE. CONTRACTOR SHALL SUBMIT SHOP DRAWINGS DETAILING THE ANTICIPATED SAG DIMENSIONS.



CHAIN CURTAIN ELEVATION



CHAIN CURTAIN SIDE VIEW



CHAIN CURTAIN HANGER DETAIL

OPEN CELL® AND OPEN CELL SHEET PILE® ARE REGISTERED TRADEMARKS OF PND ENGINEERS, INC. THE OPEN CELL SYSTEM IS PATENTED PATENT - US 7,018,141 B2 PATENT - US 7,482,140 B2

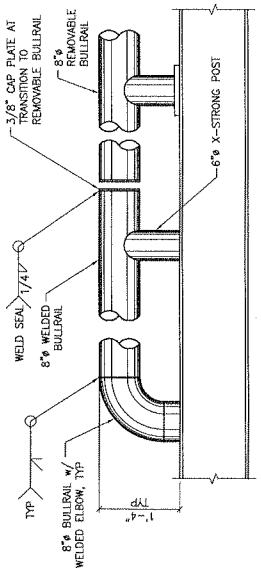
95% DESIGN
JANUARY 2012

REV	DATE	DESCRIPTION

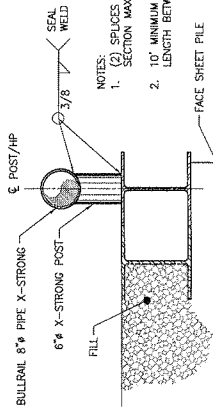
1500 West 54th Avenue
Anchorage, Alaska 99505
Phone: 907.561.1011
Fax: 907.563.6200
www.pndengineers.com

PND ENGINEERS, INC.

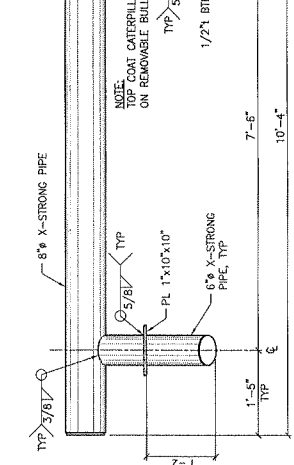
CHIGNIK DOCK PHASE I
DOCK DETAILS (1 OF 4)



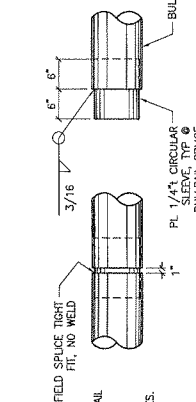
FIXED BULLRAIL DETAILS
NTS



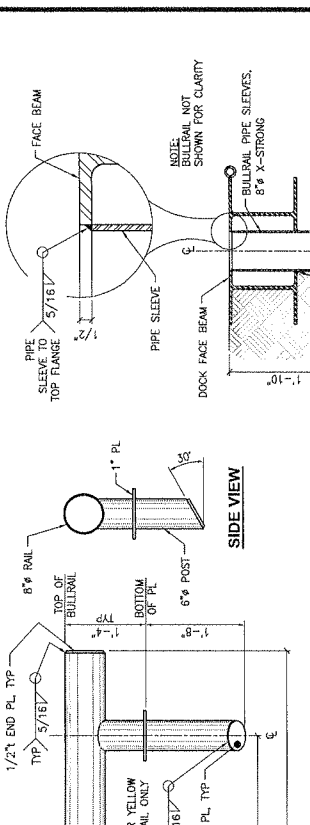
FIXED BULLRAIL SECTION
NTS



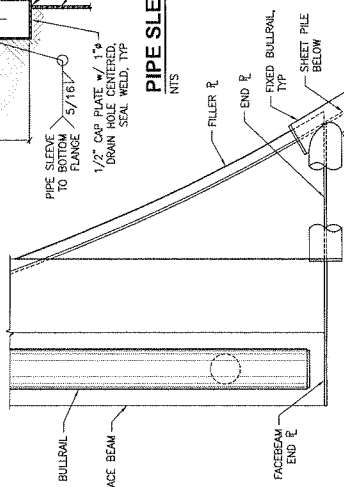
REMOVABLE BULLRAIL
NTS



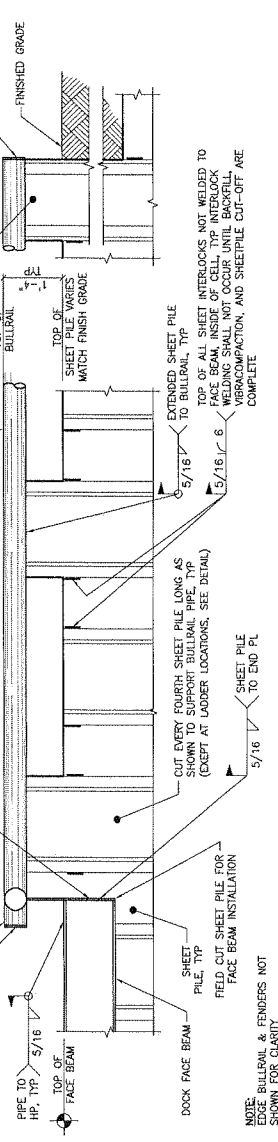
BULLRAIL SPLICE
NTS



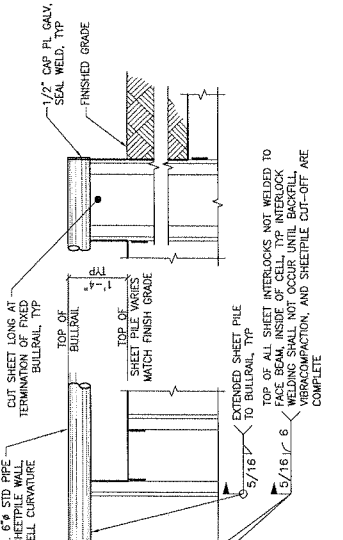
PIPE SLEEVE
NTS



PIPE RAIL ELEVATION
NTS



PIPE RAIL ELEVATION
NTS



PIPE RAIL ELEVATION
NTS

OPEN CELLS AND OPEN CELL SHEET PILE® ARE REGISTERED TRADEMARKS OF PND ENGINEERS, INC. PATENTED
PATENT - US 6,715,984 B2
PATENT - US 7,018,141 B2
PATENT - US 7,488,140 B2

95% DESIGN
JANUARY 2012

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Fax: 907.563.6220
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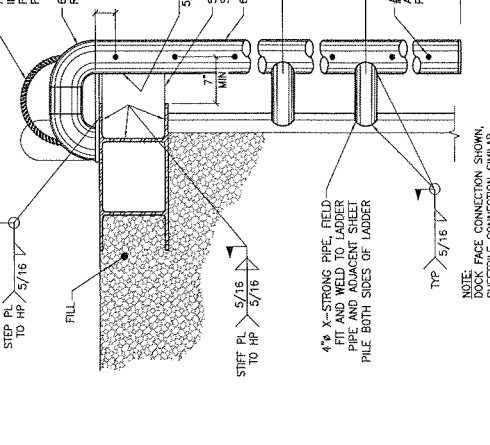
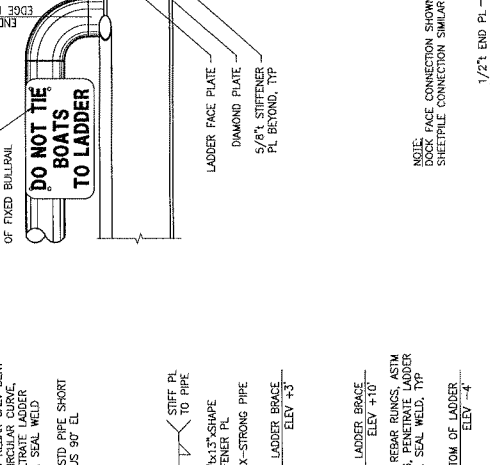
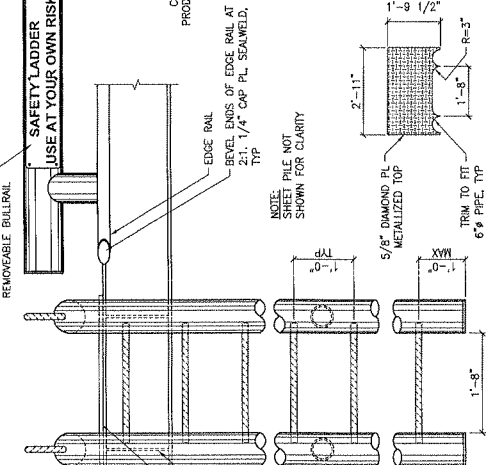
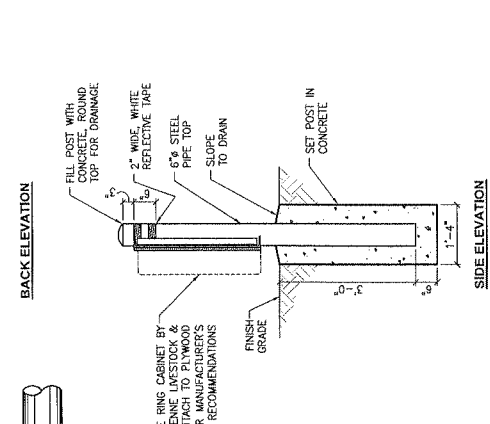
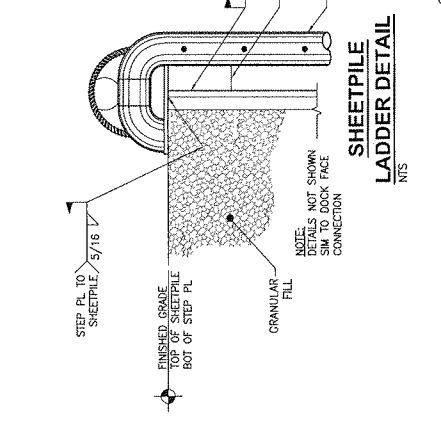
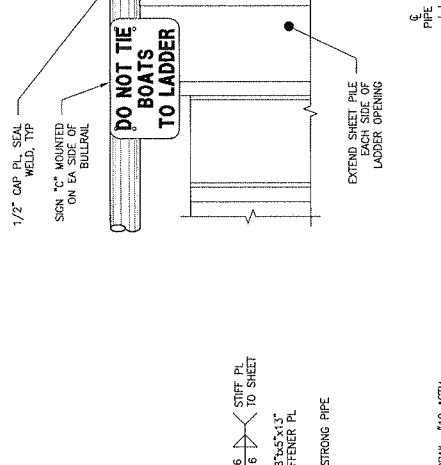
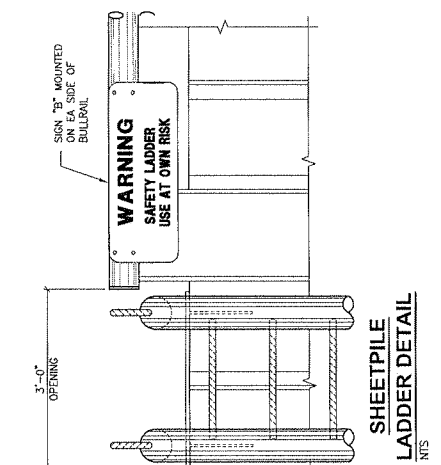
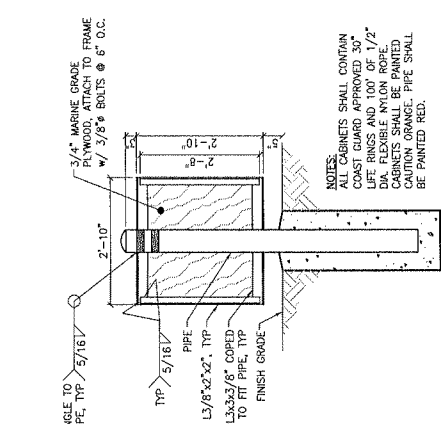
PND ENGINEERS, INC.

CHIGNIK DOCK PHASE I

DOCK DETAILS (2 OF 4)

DATE: 11
REVISED BY: 11/16/12
CHECKED BY: 11/16/12

REV	DATE	DESCRIPTION



LIFE RING STAND (2 TOTAL)
NTS

STEP PLATE
NTS

LADDER DETAIL
NTS

LADDER ELEVATION
NTS

OPEN CELL® AND OPEN CELL SHEET PILE® ARE REGISTERED TRADEMARKS OF FND ENGINEERS, INC. PATENT - US 6,715,984 B2 PATENT - US 7,018,141 B2 PATENT - US 7,488,140 B2

95% DESIGN
JANUARY 2012

CHIGNIK DOCK PHASE I
DOCK DETAILS (3 OF 4)

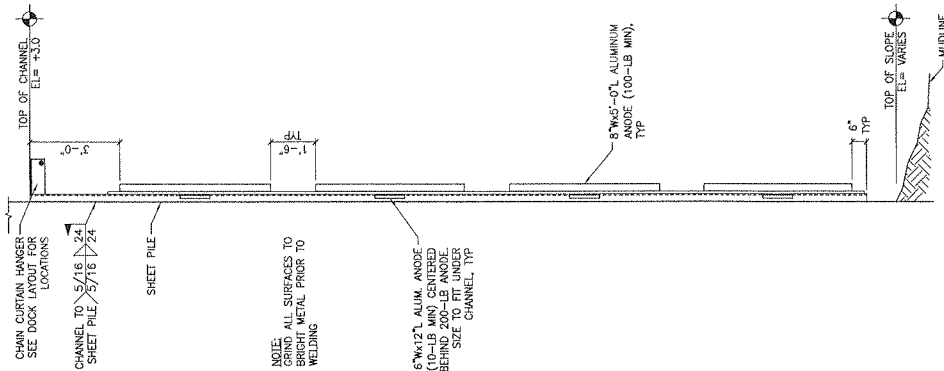
DESIGNED BY: DATE: 1/19/12
CHECKED BY: DATE: 1/19/12
PROJECT NO. 11555

150 West 4th Avenue
Anchorage, Alaska 99501
Phone: 907.561.1011
Fax: 907.563.6200
www.fndengineers.com

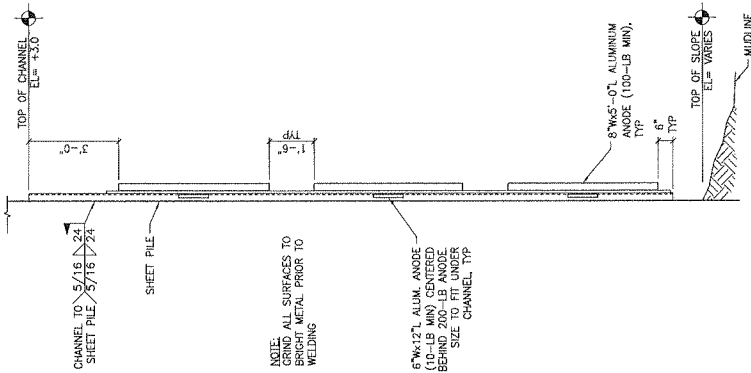
FND ENGINEERS, INC.

REV	DATE	DESCRIPTION

DATE: _____

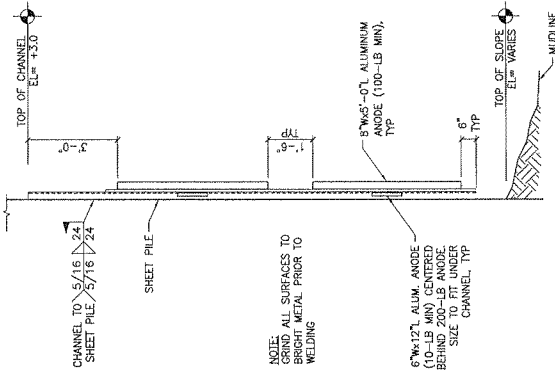


ANODE CHANNEL TYPE A
NTS

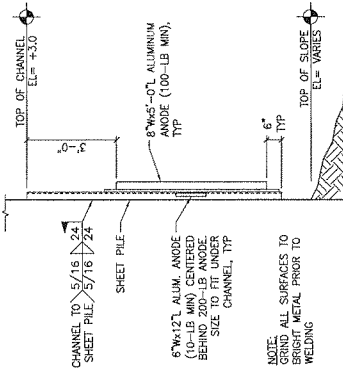


ANODE CHANNEL TYPE B
NTS

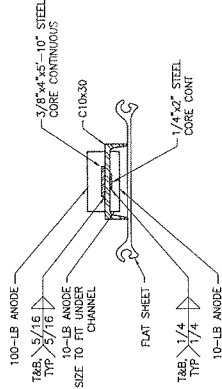
TYPE	100-LB ANODES	10-LB ANODES	CHANNEL LENGTH	QTY
"A"	4 EA	4 EA	28'-0"	23 EA
"B"	3 EA	3 EA	21'-8"	4 EA
"C"	2 EA	2 EA	15'-0"	4 EA
"D"	1 EA	1 EA	9'-8"	6 EA



ANODE CHANNEL TYPE C
NTS



ANODE CHANNEL TYPE D
NTS



ANODE CHANNEL SECTION
NTS

PHD Engineers, Inc. (PHD) is not responsible for safety or construction of the design shown on these drawings. Where specifications are given or indicated on drawings, they shall govern over the drawings. Drawings are for use on this project only and are not to be used for any other project. Drawings are not to be used to construct any structure that would constitute a derivative or infringe on PHD's intellectual property.

REV	DATE	DESCRIPTION

OPEN CELL® AND OPEN CELL SHEET PILE® ARE REGISTERED TRADEMARKS OF PHD ENGINEERS, INC.
PHD ENGINEERS, INC. IS A PATENTED
PATENT - US 7,715,894 B2
PATENT - US 7,018,141 B2
PATENT - US 7,488,140 B2

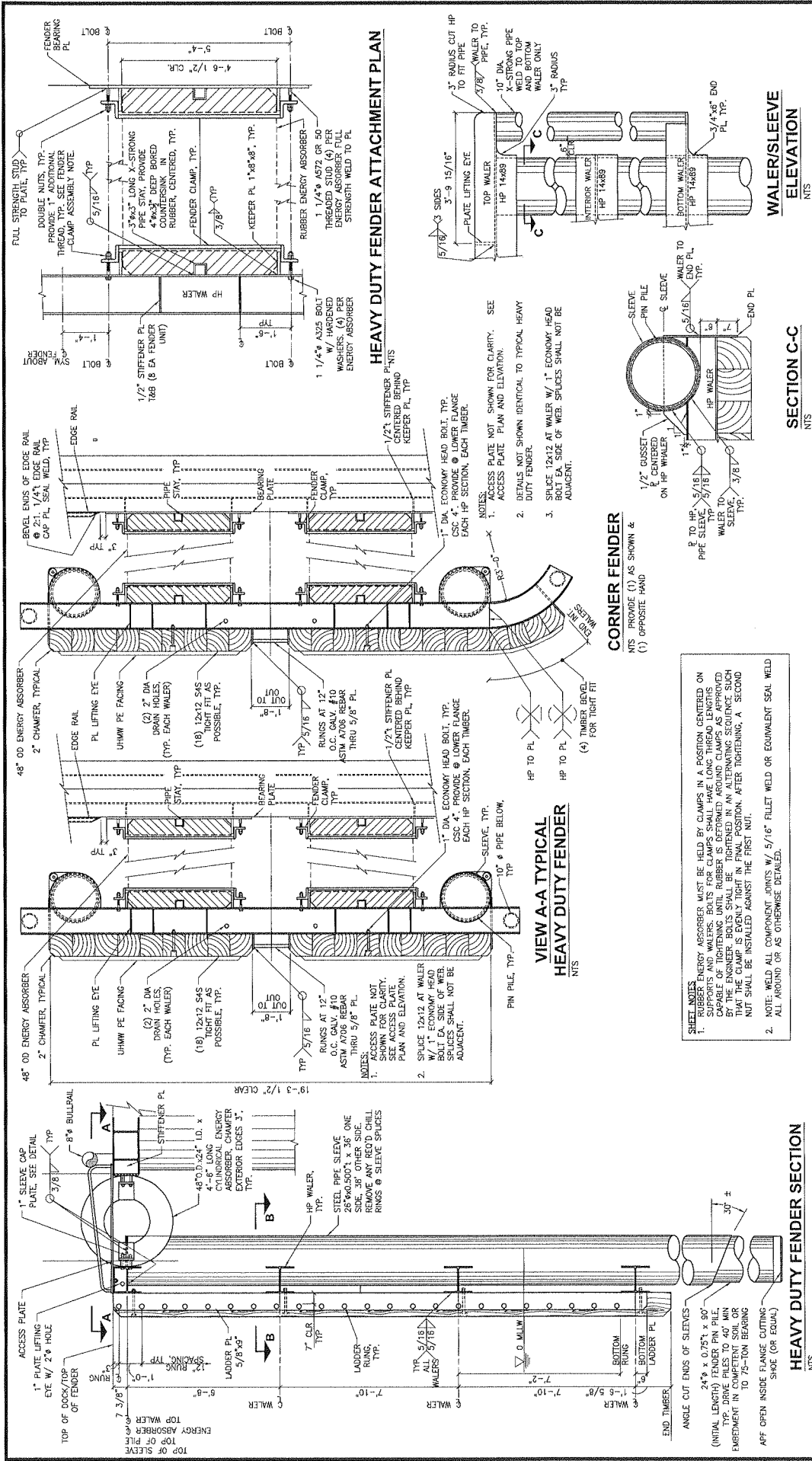
95% DESIGN
JANUARY 2012

PHD ENGINEERS, INC.
1516 West 56th Avenue
Anchorage, Alaska 99508
Phone: 907.563.1011
Fax: 907.563.5200
www.phdengineers.com

CHIGNIK DOCK PHASE I
DOCK DETAILS (4 OF 4)

DESIGNED BY: []
CHECKED BY: []
DATE: 7/19/12
PROJECT NO: 111002

13 OF 23



OPEN CELL® AND OPEN CELL SHEET PILE® ARE REGISTERED TRADEMARKS OF PND ENGINEERS, INC.
 THE OPEN CELL SYSTEM IS PATENTED
 PATENT - US 5,133,941 B2
 PATENT - US 5,213,944 B2
 PATENT - US 7,488,140 B2

95% DESIGN
JANUARY 2012

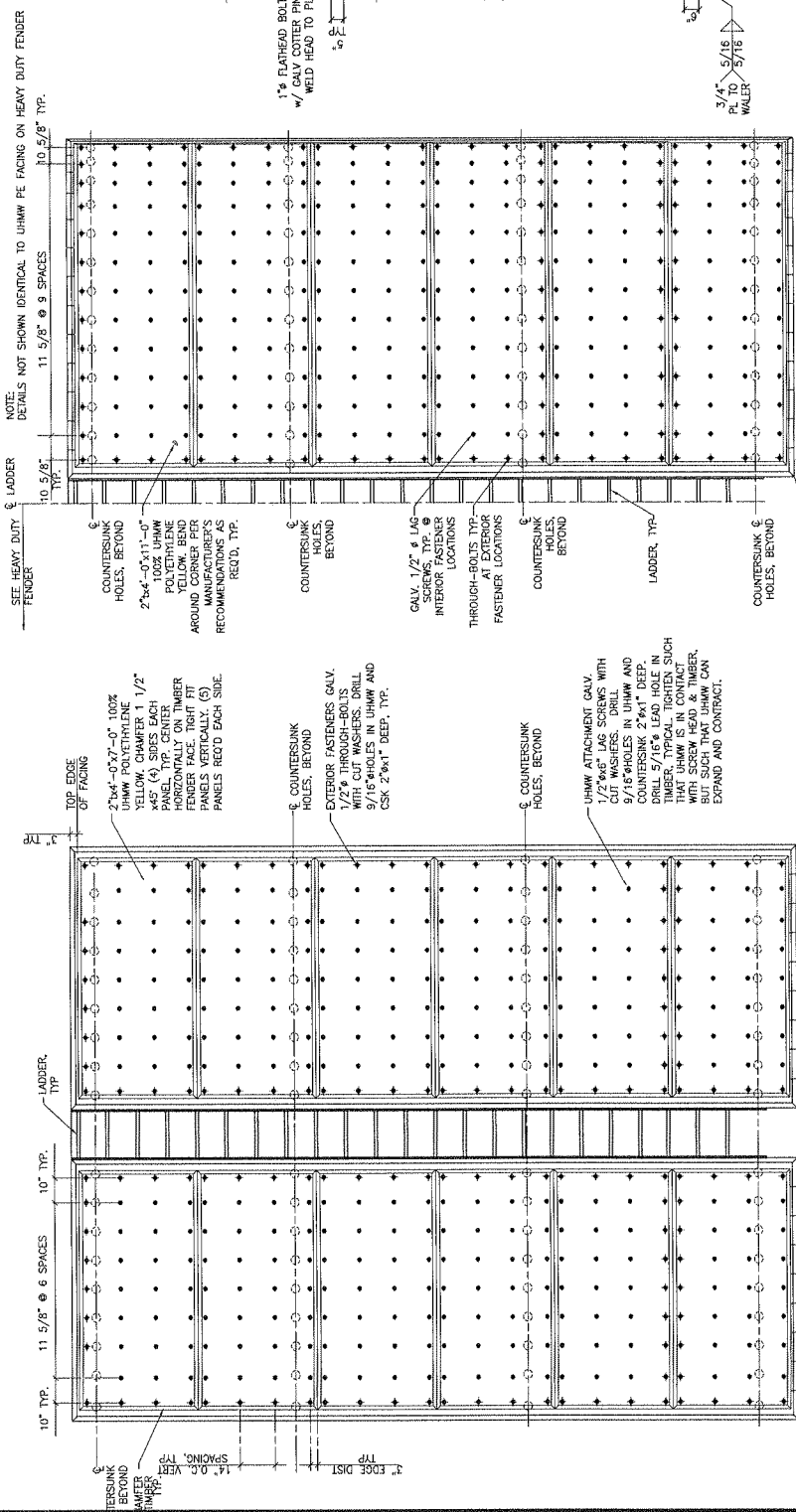
PND ENGINEERS, INC.
 1506 West 64th Avenue
 Anchorage, Alaska 99565
 Phone: 907.561.1011
 Fax: 907.563.4220
 www.pndengineers.com

CHIGNIK DOCK PHASE I

FENDER DETAILS (1 OF 3)

DESIGNED BY: JWP PROJECT NO: 111056
 DATE: 1/8/12
 DRAWING NO: 14 OF 23

REV	DATE	DESCRIPTION

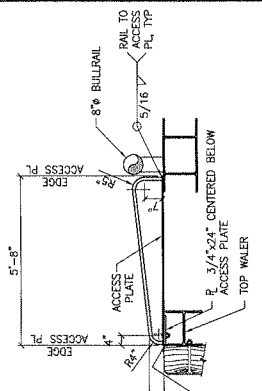


NOTE: DETAILS NOT SHOWN IDENTICAL TO UHMW PE FACINGS ON HEAVY DUTY FENDER

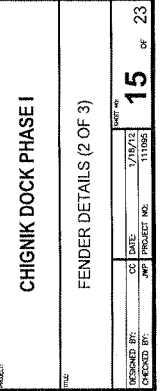
NOTE: DETAILS NOT SHOWN IDENTICAL TO UHMW PE FACINGS ON HEAVY DUTY FENDER

NOTE: DETAILS NOT SHOWN IDENTICAL TO UHMW PE FACINGS ON HEAVY DUTY FENDER

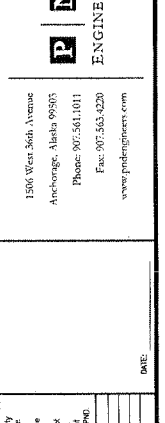
TYPICAL ACCESS PLATE PLAN
NTS



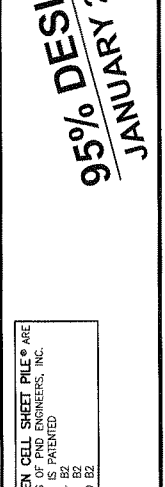
HEAVY DUTY FENDER ACCESS PLATE ELEVATION
NTS



UHMW PE FACING ON CORNER FENDER
CORNER FENDER IDENTICAL EXCEPT OPPOSITE HAND



UHMW PE FACING ON HEAVY DUTY FENDER



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PATENT - US 7,018,141 B2
PATENT - US 7,488,140 B2

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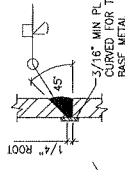
REV	DATE	DESCRIPTION

DATE: _____
 CHIGNIK DOCK PHASE I
 FENDER DETAILS (2 OF 3)

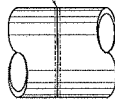
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DESIGNED BY: _____ DATE: 1/19/12
 CHECKED BY: _____ PROJECT NO.: 110262
 SHEET NO. **15** OF 23

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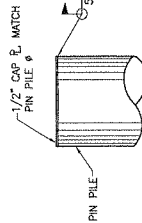


TYPICAL PILE SPICE WELD



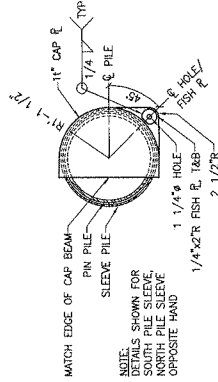
PIN PILE CAP

TYPICAL FOR ALL WELD PIPE PILE SPLICES (SHOP WELDS, IF REQ'D, SIMILAR) - NTS



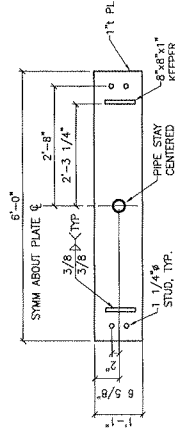
PIN PILE CAP

NTS



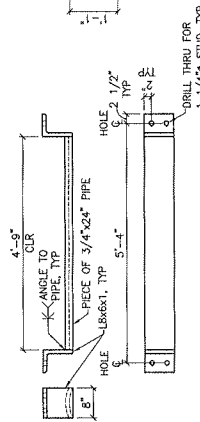
SLEEVE CAP PLATE

NTS



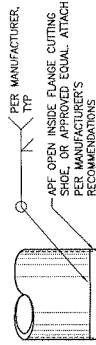
FENDER BEARING PLATE

NTS



FENDER CLAMP

NTS

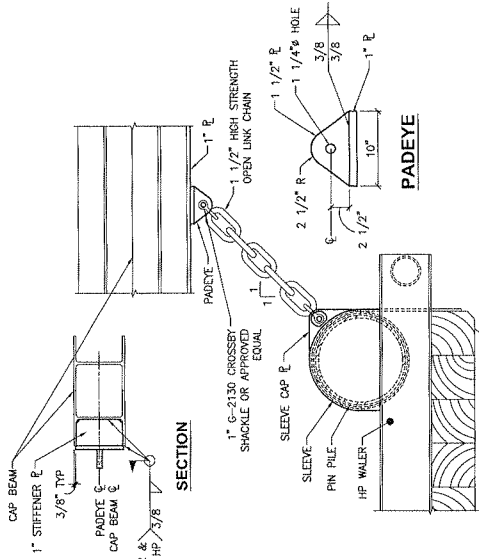


SLEEVE CAP PLATE

TYPICAL FOR ALL PIPE PILES - NTS

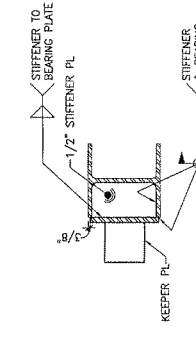
PER MANUFACTURER, TYP
APF OPEN INSIDE FLANGE CUTTING SHOE, OR APPROVED EQUAL, ATTACH PER MANUFACTURER'S RECOMMENDATIONS

MATCH EDGE OF CAP BEAM
PIN PILE
SLEEVE PILE
NOTE: DETAILS SHOWN FOR SOUTH PILE SLEEVE, NORTH PILE SLEEVE OPPOSITE HAND
1 1/4\"/>



FENDER CHAIN CONNECTION

NTS



FENDER BEARING PLATE CONNECTIONS

NTS

95% DESIGN
JANUARY 2012

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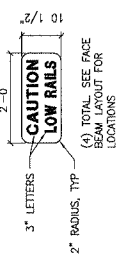
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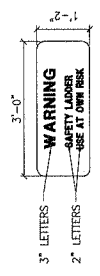


CHIGNIK DOCK PHASE I
FENDER DETAILS (3 OF 3)

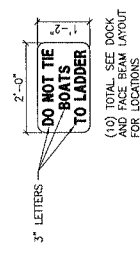
DESIGNED BY:	CS DATE:	1/7/12	REV. NO.	16	OF	23
CHECKED BY:	JMF PROJECT NO.:	111895				



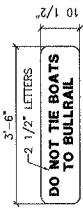
SIGN "A"
NTS



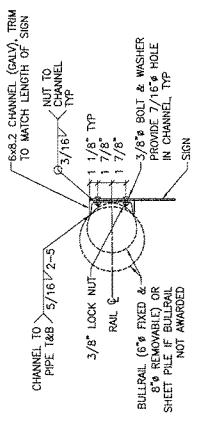
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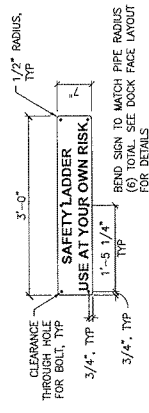
SIGN "C"
NTS



SIGN "F"
NTS



TYPICAL BULLRAIL SIGN MOUNT SECTION
NTS

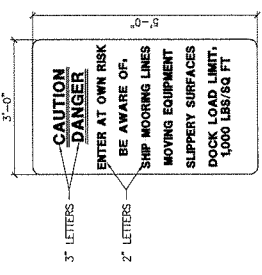


SIGN "D"
NTS

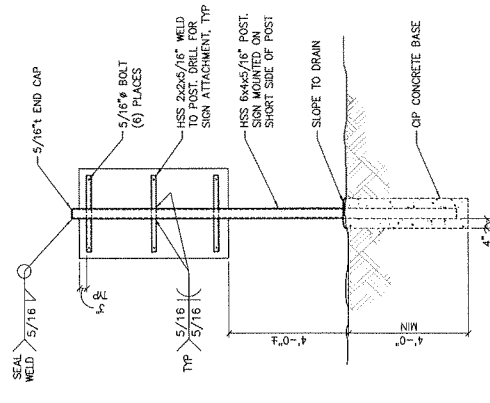
SIGN WITH 2" BLACK TEXT ON YELLOW BACKGROUND. ATTACH WITH 3/8 BOLTS AND FLAT WASHERS (6) PLACES AS SHOWN. DRILL AND TAP HOLES IN BULLRAIL, TYP.



SIGN "D" BULLRAIL CONNECTION
NTS



SIGN "E"
NTS



SIGN POST FOR SIGN "E"
NTS

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REV	DATE	DESCRIPTION

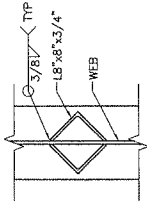
1516 West 36th Avenue
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Phone 907.563.1011
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www.pndengineers.com

P N D
ENGINEERS, INC.

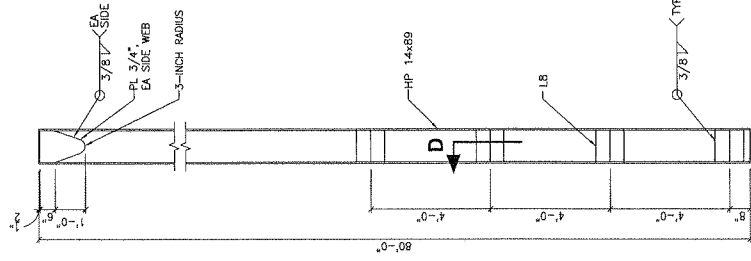
CHIGNIK DOCK PHASE I

SIGNAGE DETAILS

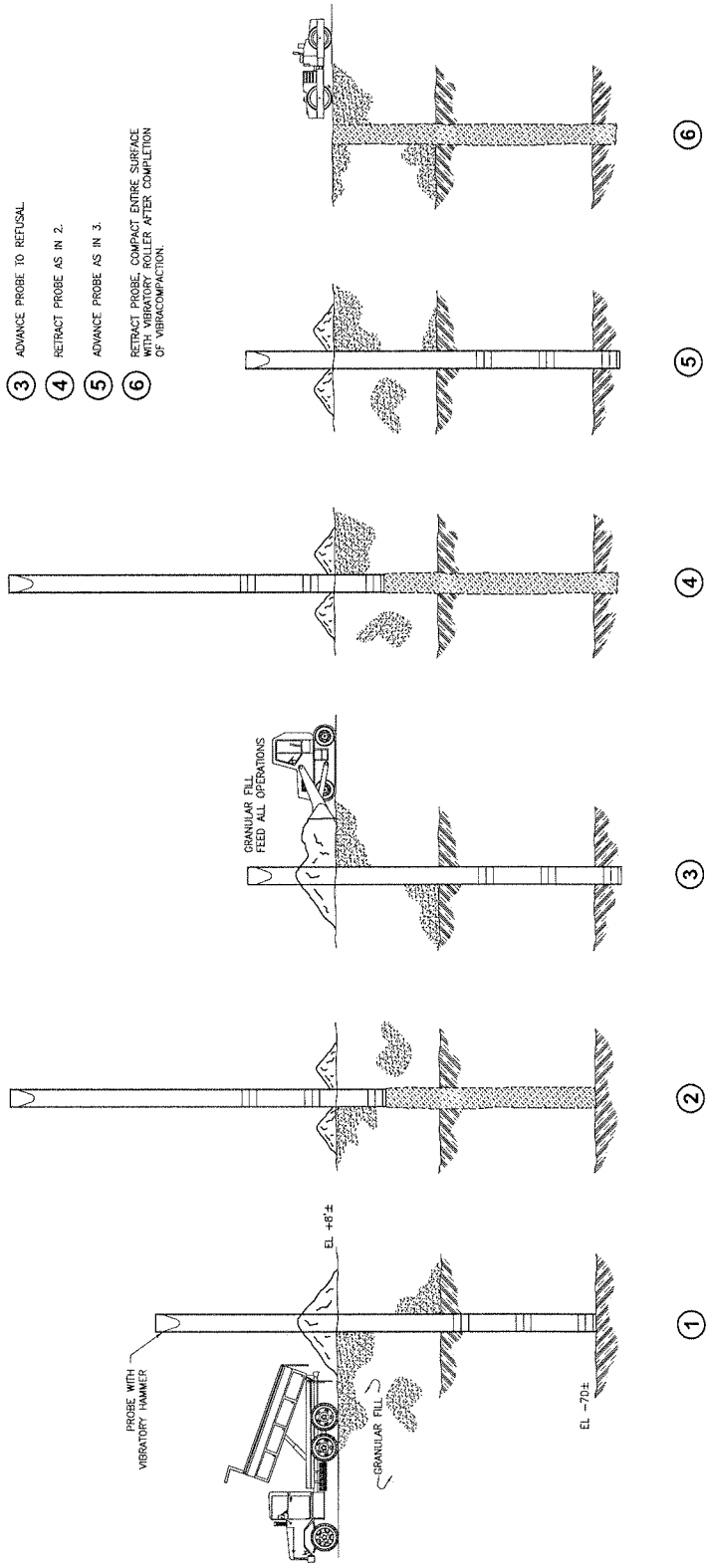
DESIGNED BY:	DATE:	SHEET NO:
CHECKED BY:	7/19/12	17
PROJECT NO.:	11052	OF 23



SECTION D



- 1 ADVANCE PROBE TO APPROXIMATE ELEVATION -70 FEEDING SHOT ROCK FILL
- 2 RETRACT PROBE TO ABOVE CENTER OF FILL
- 3 ADVANCE PROBE TO REFUSAL
- 4 RETRACT PROBE AS IN 2.
- 5 ADVANCE PROBE AS IN 3.
- 6 RETRACT PROBE, COMPACT ENTIRE SURFACE WITH VIBRATORY ROLLER AFTER COMPLETION OF VIBRACOMPACTION.



VIBRACOMPACTION PROCEDURE
MODIFY AS REQUIRED BY ENGINEER IN FIELD

VIBRACOMPACTION PROBE
NTS

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PATENT - US 7,468,140 B2

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95% Design has been prepared to satisfy the requirements of the contract documents, including the specifications and drawings. It is the responsibility of the contractor to verify the construction of the design shown on these drawings. The contractor shall ensure that the construction conforms to the specifications and drawings. The contractor shall be responsible for obtaining all necessary permits and approvals. The contractor shall be responsible for ensuring that the construction is completed in accordance with the contract documents. The contractor shall be responsible for ensuring that the construction is completed in a timely and efficient manner. The contractor shall be responsible for ensuring that the construction is completed in a safe and sound manner. The contractor shall be responsible for ensuring that the construction is completed in a professional and ethical manner. The contractor shall be responsible for ensuring that the construction is completed in a manner that is consistent with the highest standards of quality and safety.

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CHIGNIK DOCK PHASE I

VIBRACOMPACTION DETAILS

DESIGNED BY:	DATE:	1/9/12
CHECKED BY:	PROJECT NO.:	111995
SHEET NO.:		18
OF		23

SOILS CLASSIFICATION, CONSISTENCY AND SYMBOLS

CLASSIFICATION: Identification and classification of the soil is accomplished in general accordance with the ASTM version of the Unified Soil Classification System (USCS) as modified by the D-2487 procedure. The soil is a liquid limit method (LL) and plasticity index (PI) device (1) and (2) from group (3) highly organic soils. Classification is performed on the soils passing the 75 mm (3 inch) sieve and if possible the amount of oversize material (> 75 mm particles) is noted on the soil logs. This is not always possible for drilled test holes because the oversize particles are typically too large to be captured in the sampling equipment. Oversize particles greater than 300 mm (12 inches) are termed boulders, while materials between 75 mm and 300 mm are termed cobbles. Coarse grained soils are those having 50% or more of the non-oversize soil retained by the No. 20 sieve; if a greater percentage is retained by the No. 40 sieve, the soil is classified as sand. Fine grained soil is more than 50% of the non-oversize material passing the No. 200 sieve; these may be classified as silt or clay depending their Atterberg liquid and plastic limits or observations of field consistency. Refer to ASTM D 2487-93 for a complete discussion of the classification method.

SOIL CONSISTENCY - CRITERIA: Soil consistency as defined below and determined by normal field and laboratory methods applies only to non-frozen material. For these materials the influence of such factors as soil consistency, i.e., fissure systems, large voids, etc., may be noted on the logs. In permafrost zones, the consistency and strength with the consistency values listed below. In permafrost zones, the consistency and strength of frozen soils may vary significantly and unpredictably with ice content, thermal regime and soil type.

Relative Density of Sands According to results of Standard Penetration Test		Consistency of Clay in Terms of Unconfined Compressive Strength (tsf)	
Loose	Medium Dense	Very Soft	Soft
0 - 10	10 - 30	0 - 0.25	0.25 - 0.5
10 - 30	40 - 70%	Soft	0.5 - 1.0
30 - 60	70 - 80%	Stiff	1.0 - 2.0
60 - 80	80 - 100%	Very Firm	2.0 - 4.0
> 80		Hard	> 4.0

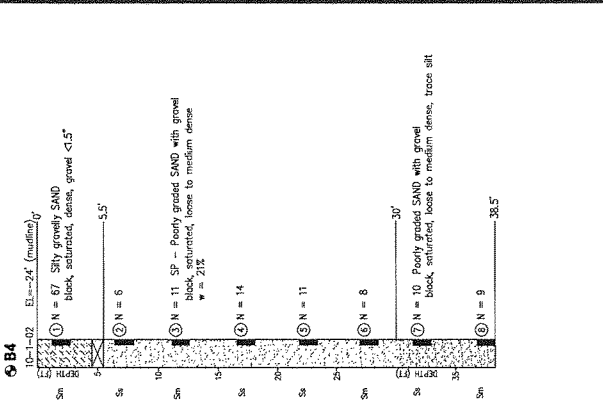
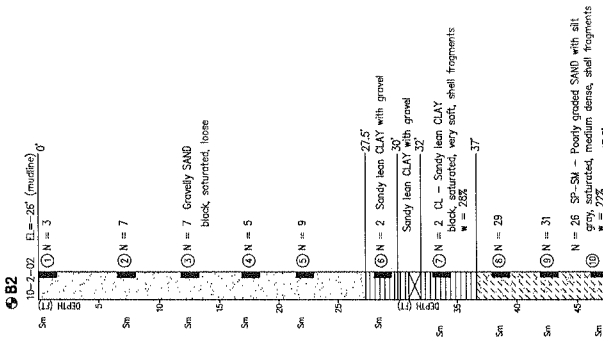
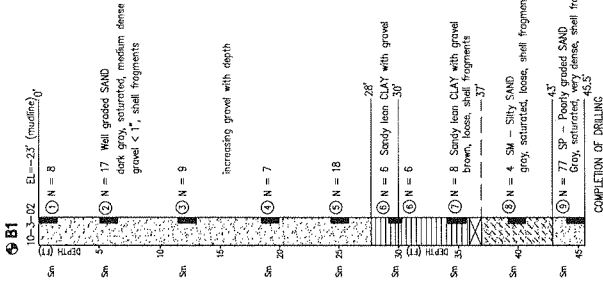
* Standard Penetration Test, "N", Blows per foot of a 140-pound hammer falling 30 inches on a 1.4" ID split-spoon sampler except where noted.

SAMPLER TYPE SYMBOLS

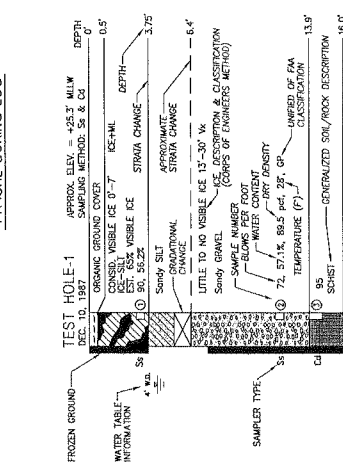
- Ts Shelby Tube
- SS 1.4" Split Spoon W/ 140# Hammer
- CS Core Barrel W/ Single Tube
- SM Split Spoon W/ 300# Hammer
- SM* Split Spoon W/ 500# Hammer
- G Grab Sample

NOTES:

1. SAMPLER TYPES ARE EITHER NOTED ABOVE THE BORING LOG OR ADJACENT TO IT AT THE RESPECTIVE DEPTH.
2. SPLIT SPOON SAMPLER SIZES PRESENTED ABOVE REFER TO THE INSIDE DIAMETER OF THE SAMPLER.
3. SEE EXISTING CONDITIONS SHEET FOR TEST HOLE LOCATIONS.



TYPICAL BORING LOG



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JANUARY 2012

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CHIGNIK DOCK PHASE I
BORE HOLE LOGS
 DESIGNED BY: DATE: 1/16/12
 CHECKED BY: DATE: 1/16/12
 SHEET NO. **19** OF 23

GENERAL NOTES:

OWNER - CITY OF CHIGNIK
 ANY DISCREPANCIES FOUND AMONG THE DRAWINGS, SPECIFICATIONS, SITE CONDITIONS, AND THESE NOTES SHALL BE REPORTED TO THE ENGINEER AT ONCE. ANY PERTINENT WORK SHALL BE STOPPED IMMEDIATELY AFTER FINDING SUCH DISCREPANCIES SHALL BE DONE AT HIS OWN RISK.
 OPEN CELL AND OPEN CELL SHEET PILE ARE REGISTERED TRADEMARKS OF PND ENGINEERS, INC. THE OPEN CELL SYSTEM IS PATENTED.
 PATENT - US 7,018,141 B2
 PATENT - US 7,486,140 B2
 APPLICABLE CODES PLUS THE FOLLOWING SPECIFICATIONS, STANDARDS AND CODES ARE PART OF THESE GENERAL NOTES: 2008 EDITION
 1. INTERNATIONAL BUILDING CODE
 2. AWS D11. STRUCTURAL WELDING CODE - CURRENT EDITION
 3. ASTM SPECIFICATIONS

IN THE EVENT THAT THERE IS A CONFLICT BETWEEN THE ABOVE REFERENCES AND THESE GENERAL NOTES THE FOLLOWING PRIORITY WILL BE FOLLOWED:
 1. ALL PROJECT PERMITS AND ORDINANCES
 2. LOCAL ORDINANCES AND PLANS
 3. LOCAL CODES (64 407) (PF SPECIFICATIONS WHERE REFERENCED)
 4. THE SPECIFICATIONS, STANDARDS AND CODES LISTED ABOVE IN ORDER OF PRECEDENCE.

STRUCTURAL DESIGN CRITERIA -
 DOCK DESIGN LIFE - 30 YEARS
 DOCK LIVE LOADS - 1,000 PSF UNIFORM SURCHARGE
 SEISMIC PEAK HORIZONTAL GROUND ACCELERATIONS (PGA)
 EARTHQUAKE - US 7,018,141 B2
 OPERATIONAL PHASE - 0.134g
 SMALL DEFORMATIONS SHOULD BE EXPECTED UNDER HIGH SEISMIC ACCELERATION.
 DOCK BOLLARDS - 80,000 LB LOAD IN ANY HORIZONTAL DIRECTION
 MOORING BOLLARDS - 100,000 LB LOAD IN ANY HORIZONTAL DIRECTION
 BREASTING CRITERIA - 1.4V TULSTUMENVA APPROACHING AT 10 DEGREES AT 1.0 FT/SEC

WATER LEVELS - ELEVATION DATUM FOR THIS PROJECT IS 0.0 MEAN LOWER LOW WATER
 MEAN HIGHER HIGH WATER (MHHW) +8.3
 MEAN HIGH WATER (MHW) +8.1
 MEAN LOW WATER (MLW) -4.4
 MEAN LOWER LOW WATER (MLLW) 0.0

CATHODIC PROTECTION DESIGN CRITERIA -
 DNV-RP-B401 "CATHODIC PROTECTION DESIGN"
 DESIGN REFERENCE: OCTOBER 2010 (APRIL 2011 AMENDMENTS)
 -800 mV (Ag/AgCl)
 PROTECTION VOLTAGE:
 CURRENT DENSITIES:
 0.225 A/m² (20.9 mA/ft²) INITIAL
 0.110 A/m² (10.2 mA/ft²) MEAN
 0.150 A/m² (13.9 mA/ft²) FINAL
 WATER RESISTIVITY:
 25 Ω-cm (ESTIMATED)
 ANODE MATERIAL:
 ALUMINUM ALLOY
 ANODE POTENTIAL:
 -1.05 V (Ag/AgCl)
 ANODE CONSUMPTION RATE:
 3.4 kg/A-YR (7.6 LBS/A-YR)

CATHODIC PROTECTION (CP) IS DESIGNED TO PROTECT AREAS BELOW MLLW. ESTIMATED ANODE LIFE IS 15 YEARS.
 OWNER SHOULD PERFORM CORROSION INSPECTIONS AT THE INTERVALS RECOMMENDED BELOW. SEE NACE SP076 FOR CP POTENTIAL SURVEY REQUIREMENTS.
 INTERVAL
 3-YR INSPECTION REQUIRED
 ABOVE-WATER VISUAL INSPECTION

CP POTENTIAL SURVEY
 ABOVE-WATER THICKNESS MEASUREMENTS
 6-YR ALL 3-YR INSPECTION ITEMS (ABOVE) BELOW-WATER THICKNESS MEASUREMENTS BELOW-WATER VISUAL INSPECTION

ALL CONSTRUCTION SURVEYS SHALL BE PERFORMED BY OR UNDER THE DIRECT SUPERVISION OF A SURVEYOR LICENSED IN THE STATE OF ALASKA.
 AN ACCURATE METHOD OF HORIZONTAL CONTROL SHALL BE ESTABLISHED BY THE CONTRACTOR AND APPROVED BY THE ENGINEER BEFORE CONSTRUCTION BEGINS. THE METHOD OF CONTROL SHALL BE THE METHOD USED TO PROVIDE ACCURATE PROGRESS AT ALL STAGES. THE METHODS UTILIZED SHALL PROVIDE ACCURATE LOCATION. THE CONTRACTOR MAY BE REQUIRED TO SUSPEND WORK, THE CONTROL POINTS AND CONSTRUCTOR ESTABLISHED HORIZONTAL CONTROL SHALL BE RESPONSIBLE FOR ALL REQUIRED MEASUREMENTS TAKEN FROM THESE POINTS.

THE CONTRACTOR SHALL FURNISH AT ITS OWN EXPENSE ALL STAKES, TEMPLATES, AND INSTRUMENTS NECESSARY TO MAINTAIN THE CONTROL POINTS. IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO MAINTAIN THE CONTROL POINTS UNTIL AUTHORIZED TO REMOVE THEM. IF SUCH POINTS ARE DESTROYED OR DISTURBED THEY SHALL BE REESTABLISHED BY THE CONTRACTOR AT THE CONTRACTOR'S EXPENSE.

MATERIALS
 GENERAL - ALL MATERIALS SHALL BE NEW AND PROVIDED BY THE CONTRACTOR UNLESS NOTED OTHERWISE.
 MATERIALS NOT SPECIFICALLY NOTED IN THESE GENERAL NOTES OR ELSEWHERE ON THE DRAWINGS SHALL BE SUBMITTED BY THE SUPPLIER FOR APPROVAL. APPROVAL WILL BE BASED ON CONFORMANCE TO CURRENT STANDARDS. UTILIZED MATERIALS SHALL BE APPROVED BY THE CONTRACTOR AND MANUFACTURER'S RECOMMENDATIONS. ACCEPTABLE INDUSTRY STANDARDS AND MANUFACTURER'S RECOMMENDATIONS.

TIMBER - TIMBER SHALL BE S4S UNLESS OTHERWISE NOTED IN THE PLANS, AND SHALL BE DRY AND BEETTER GRADE REGION DOLDS OR ACCORDING TO WCLB GRADING RULES. PRESSURE TREATED. NO INDIVIDUAL PLANK SHALL FALL OUTSIDE 1/8" SPECIFIED TOLERANCE.
 ALL TIMBER SHALL BE INGRAIN AND PRESSURE TREATED ACCORDING TO CURRENT AMPA T1 & T1 SPECIFICATIONS TO:

- 1) A MINIMUM RETENTION OF CREOSOTE OF 25 PCF PER USA.

ALL TIMBER MEMBERS BEING MANUFACTURED SHALL BE PRODUCED IN ACCORDANCE WITH THE CURRENT INDUSTRY BEST MANAGEMENT PRACTICES (BMP) SET FORTH BY THE WESTERN WOOD PRESERVERS INSTITUTE (WWPI).
 THE CONTRACTOR SHALL HIRE AN INDEPENDENT AGENCY CERTIFIED BY THE AMERICAN LUMBER STANDARDS COMMITTEE TO INSPECT TIMBER MEMBERS. INSPECTION PROCEDURES SHALL BE PERFORMED IN ACCORDANCE TO AMPA M2. THE INSPECTOR SHALL REPORT ALL FINDINGS DIRECTLY TO THE OWNER'S REPRESENTATIVE ON THE DAY OF INSPECTION. THE OWNER RESERVES THE RIGHT TO DO ADDITIONAL TESTING AT OWNER'S OWN EXPENSE.

THE MANUFACTURER SHALL NOTIFY THE INSPECTOR OF ALL PRESSURE TREATING DAYS AND TIMES A MINIMUM OF 24-HOURS IN ADVANCE. THE MANUFACTURER WILL AD THE INSPECTOR WITH OBTAINING SAMPLE TIMBERS AND PROVIDING LOCATION FOR TESTING.
 EXCESSIVE EXTERIOR CREOSOTE RESIDUE, AS DICTATED BY THE INDUSTRY BMP, SHALL NOT BE ALLOWED AND MUST BE REMOVED AT NO ADDITIONAL COST TO THE OWNER.

EXCESSIVE INCISING THAT CAUSES STRUCTURAL DAMAGE TO THE TIMBER SHALL BE REJECTED AND REPLACED AT NO ADDITIONAL COST TO THE OWNER. "EXCESSIVE INCISING" IS DEFINED AS UNRAVE, INCISSION, DEPTH AND INCISSION DENSITY PER AREA OF TIMBER WHEN PRESERVATIVE RETENTION HAS BEEN ACHIEVED. EVIDENCE

OF EXCESSIVE INCISING SHALL BE TIMBER FLAKING OR CHIPPING DUE TO LIGHTLY SCUFFING THE TIMBER SURFACE, IN NO CASE SHALL INCISING EXCEED THE MAXIMUMS ALLOWED BY NATIONAL DESIGN SPECIFICATIONS FOR WOOD CONSTRUCTION, SECTION 2.3.11.
 TIMBER COMPONENTS SHALL BE CUT TO LENGTH, DRILLED, DAPPED, AND SHAPED BEFORE PRESSURE TREATING. ANY FIELD FABRICATION OR DAMAGE SHALL BE REPAIRED PER AMPA M4.

GRANULAR FILL - GRANULAR FILL SHALL BE FREE OF ORGANICS, ICE SNOW, AND OTHER DELETERIOUS MATERIALS. GRANULAR FILL SHALL BE CLEAN AND WELL-GRADED. GRANULAR FILL SHALL BE PLACED WITH THE PROPER POSITION OF THE LARGER SIZE FRACTION. GRANULAR FILL SHALL BE PLACED WITH THE PROPER POSITION OF THE LARGER SIZE FRACTION. GRANULAR FILL SHALL BE PLACED WITH THE PROPER POSITION OF THE LARGER SIZE FRACTION. GRANULAR FILL SHALL BE PLACED WITH THE PROPER POSITION OF THE LARGER SIZE FRACTION.

FINISH COURSE - MATERIAL SHALL CONSIST OF 1 INCH MINUS, WELL GRADED CRUSHED GRAVEL CONTAINING 10% FINE MATERIAL. GRANULAR FILL SHALL BE PLACED WITH THE PROPER POSITION OF THE LARGER SIZE FRACTION. GRANULAR FILL SHALL BE PLACED WITH THE PROPER POSITION OF THE LARGER SIZE FRACTION. GRANULAR FILL SHALL BE PLACED WITH THE PROPER POSITION OF THE LARGER SIZE FRACTION.

ARMOR ROCK - ARMOR ROCK SHALL BE SALVAGED FROM THE EXISTING SHORE PROTECTION TO BE REMOVED AS PART OF THIS PROJECT. ARMOR SHALL BE SORTED AND PLACED IN PILES. ARMOR SHALL BE SALVAGED FROM THE EXISTING SHORE PROTECTION TO BE REMOVED AS PART OF THIS PROJECT. ARMOR SHALL BE SORTED AND PLACED IN PILES.

FILTER ROCK - FILTER ROCK SHALL BE WELL GRADED WITH WEIGHT OF INDIVIDUAL STONES RANGING FROM AT LEAST 10 POUNDS TO 300 POUNDS WITH AT LEAST 50 PERCENT OF THE INDIVIDUAL STONES WEIGHING MORE THAN 230 POUNDS.

FLAT SHEET PILE MATERIALS - ALL SHEET PILE MATERIALS SHALL BE NEW P531 AND P527.5 AS SHOWN ON THE DRAWINGS. ALL SHEET PILE MATERIALS SHALL BE UNCOATED. ALL SHEET PILE MATERIALS SHALL BE UNCOATED. ALL SHEET PILE MATERIALS SHALL BE UNCOATED.

MAXIMUM CARBON EQUIVALENT (CE) SHALL NOT EXCEED 0.20%. ALL SHEET PILE MATERIALS SHALL BE UNCOATED. ALL SHEET PILE MATERIALS SHALL BE UNCOATED. ALL SHEET PILE MATERIALS SHALL BE UNCOATED.

FLAT SHEET PILE HANDLING - RECOMMENDATIONS TO PREVENT DEFLECTION, DISTORTION AND DAMAGE TO THE PILES AS SINGLE UNITS OR IN BUNDLES UP TO FOUR UNITS ACCORDING TO THE PILE LENGTH AND THE LIFTING CAPACITY OF THE HOISTS. PILES UP TO 40-FEET IN LENGTH SHALL BE TRANSPORTED BY LIFTING AT LEAST TWO POINTS. THE PILES MAY BE STACKED ON TOP OF EACH OTHER PROVIDED THEY ARE OFFSET SKEWEDS SO THAT THE INTERLOCKS ARE SITUATED ALTERNATELY IN THE SQUARE TIMBER PLACED PER MANUFACTURER ALONG THE LENGTH OF THE PILE TO TIMBERS SHALL NOT BE OVER 10 FEET.

PIPE PILES - PIPE PILES SHALL BE ASTM A252 GRADE 3 WITH WELDABLE CHEMISTRY (CE=0.45 MAX). SPIRAL WELD PIPE SHALL NOT BE USED. PIPE PILES SHALL BE GALVANIZED OR METALIZED UNLESS NOTED OTHERWISE.
 PILE SPICES SHALL BE AS SHOWN IN THE DRAWINGS AND PER AWS SPECIFICATIONS. CARE SHALL BE TAKEN THAT PILING REMAINS IN STRAIGHT ALIGNMENT THROUGH SPIICES. NO PIECE OF PILE LESS THAN 10 FEET LONG SHALL BE SPLICED INTO A PILE.

STRUCTURAL STEEL - ALL STEEL SHALL BE A36 FOR PLATE AND FLAT BAR, OR ENGINEER APPROVED ALTERNATE UNLESS NOTED OTHERWISE. ALL STEEL FABRICATION AND ERECTION SHALL BE PER THE LATEST ASC SPECIFICATIONS. SHEAR STUDS SHALL CONFORM TO ASTM A108 GRADE 1015. STRUCTURAL STEEL SHALL BE GALVANIZED OR SPRAY METALIZED UNLESS NOTED OTHERWISE.

MISCELLANEOUS PIPE - ASTM A53 GRADE B, OR ASTM A252 GRADE 2 OR 3, AND GALVANIZED OR SPRAY METALIZED UNLESS NOTED OTHERWISE.

STRUCTURAL STEEL WELDING - ALL WELDING SHALL BE PER THE LATEST AWS D1.1 BY WELDERS QUALIFIED TO WELD THE MATERIAL AND POSITION OF THE WELDS. ALL FILLER METAL SHALL MEET CHARPY IMPACT CRITERIA OF 20 FT.-LB. AT -20°F AND SHALL HAVE A MAXIMUM CARBON CONTENT OF 0.22%. ELECTRODES SHALL BE PROPERLY CONDITIONED 17018 OR E71718-N. 1% SUBMIT WELDER QUALIFICATIONS AND WELDING PROCEDURES TO ENGINEER FOR APPROVAL. AT LEAST 10 UNITS PRIOR TO WELDING.

THE CONTRACTOR SHALL PROVIDE A CERTIFIED WELDING INSPECTOR TO INSPECT ALL SHOP WELDS. ALL WELDS SHALL BE 100% VISUALLY INSPECTED. IN ADDITION 10% OF ALL CLIP SHOP WELDS SHALL BE TESTED BY UT EXAMINATION OR OTHER APPROVED BY ENGINEER BY AN INDEPENDENT CERTIFIED WELDING INSPECTOR.

ANY WELD FAILING INSPECTION SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE. FILLER SHALL INCLUDE THE COST FOR RETESTING. THE OWNER MAY PROVIDE ADDITIONAL INSPECTION OF SHOP AND FIELD WELDS AS REQUIRED. THE CONTRACTOR SHALL BE RESPONSIBLE FOR ALL REPAIRS REQUIRED AS A RESULT OF ADDITIONAL OWNER INSPECTIONS.

ACCEPTANCE CRITERIA FOR ALL WELD INSPECTIONS SHALL CONFORM TO AWS D1.1 CRITERIA FOR STATICALLY LOADED STRUCTURES.

GALVANIZING - ALL FILE AND HARDWARE SHALL BE HOT-DIPPED GALVANIZED PER ASTM A653 A123 OR A153 AFTER FABRICATION UNLESS OTHERWISE NOTED. DAMAGED GALVANIZING, INCLUDING THAT REMOVED FOR WELDING SHALL BE REPAIRED BY THE CONTRACTOR PER THE PROJECT SPECIFICATION.

GALVANIZING/METALIZING REPAIRS - NECESSARY MEANS TO PROTECT COATINGS DURING TRANSPORTATION, HANDLING, WELDING, CUTTING AND INSTALLATION. DAMAGED GALVANIZING INCLUDING THAT REMOVED FOR WELDING, WELDS, CUTS, GOUGES OR OTHER HOLIDAYS IN THE COATINGS SHALL BE REPAIRED BY THE CONTRACTOR. SHOP REPAIR OF GALVANIZING/METALIZING SHALL BE DONE BY MEANS OF SPRAY METALIZING. REPAIR DAMAGED GALVANIZING BY SPRAY METALIZING IF OVER 100 SQUARE INCHES BY SPRAY METALIZING. "CALV STICK" OR ENGINEER APPROVED EQUAL MAY BE USED FOR FIELD REPAIR UNDER 100 SQUARE INCHES. CONTRACTOR SHALL SUBMIT REPAIR MATERIALS AND METHODS OF REPAIRS TO ENGINEER FOR REVIEW AND APPROVAL.

GALV-STICK - GALV-STICK SHALL BE ZINC OR ALUMINUM ALLOY. PREPARE DAMAGED GALVANIZING WITH A GRINDER AND THEN ABRASE THE ENTIRE SURFACE WITH A WIRE BRUSH WHERE APPLICATION OF THE GALVANIZING REPAIR IS REQUIRED. CLEAN THE SURFACE TO REMOVE ALL OIL, GREASE, RUST, AND OTHER CONTAMINANTS. APPLY GALV-STICK IN A MANNER TO ACHIEVE MINIMUM 10 MIL TOTAL FINAL THICKNESS. AFTER COOLING, APPLY 2 COATS OF ZINC-RICH PAINT. ALLOW EACH COATING TO DRY THOROUGHLY BETWEEN APPLICATIONS.

OPEN CELL® AND OPEN CELL SHEET PILE® ARE TRADEMARKS OF PND ENGINEERS, INC. THE OPEN CELL SYSTEM IS PATENTED
 PATENT - US 7,018,141 B2
 PATENT - US 7,486,140 B2

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JANUARY 2012

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CHIGNIK DOCK PHASE I
GENERAL NOTES (1 OF 4)
 DESIGNED BY: VJ/9/12
 CHECKED BY: JWP
 PROJECT NO: 111095
 SHEET NO: 20 OF 23



PND ENGINEERS, INC.

GENERAL NOTES (CONT.)

SPRAY METALLIZING AND NON-SKID SURFACING - ALL SPRAY METALLIZING SHALL BE PERFORMED AWS C2.23-2003. STEEL SUBSTRATE SHALL BE PREPARED TO SPECIFICATION 201.0. ALL BLAST MEDIA SHALL BE KLEIN BLAST SIZE 16-30 AS MANUFACTURED BY KLEIN INDUSTRIAL SERVICES (800-227-1134) OR ENGINEER APPROVED EQUAL. AFTER BLASTING REMOVE DUST AND SPENT ABRASIVE FROM THE SURFACE BY USING OIL-FREE COMPRESSED AIR, BRUSHING OR VACUUM CLEANING. THE POINT OF THE AMBIENT AIR TEMPERATURE FOR FLASHING THE INITIAL STARTING AREA SHALL BE TEMPERATURE TO 250 DEGREES F. FEEDSTOCK SHALL BE 85/15 ALUMINUM/ZINC APPLIED IN SEVERAL PASSES (APPROXIMATELY 2-4 MILS/PASS) TO A MINIMUM DRY COATING FILM THICKNESS OF 12 MILS. DURING A STANDARD TEST OF 6 TO 10 INCHES. THE CONTRACTOR SHALL PERIODICALLY VERIFY PASS AND TOTAL COATING THICKNESS. TENSILE BOND STRENGTH SHALL MEASURED PER ASTM D4941 AT THE START OF EACH SHIFT. AFTER ANY CHANGE TO THE APPLICATION METHOD, THE BOND STRENGTH SHALL BE TESTED BY AN OWNER'S REPRESENTATIVE WITH THE CONTRACTOR'S ASSISTANCE. CONTRACTOR SHALL SUBMIT METALLIZING EQUIPMENT, BLAST MEDIA, FEEDSTOCK MATERIAL CERTIFICATION, APPLICATION AND QUALITY CONTROL METHOD FOR ENGINEER REVIEW AND APPROVAL.

NON-SKID PRODUCT SHALL BE DURELON 90/10 OR 60/40 AS MANUFACTURED BY ALCOAT. APPLY PER MANUFACTURER'S RECOMMENDATIONS. SUBMIT SAMPLE OF SURFACE TEXTURE TO ENGINEER FOR APPROVAL. SURFACES NOTED SHALL BE SPRAYED TO ACHIEVE A NON-SKID SURFACE WITH A PEAK TO VALLEY THICKNESS OF 75 TO 15 MILS.

STEEL WALKING SURFACES - ALL STEEL WALKING SURFACES (I.E. TOP SURFACE OF STEEL WALKING SURFACES AND STEEL WALKERS TOP SURFACE OF DOORPIN, ETC) SHALL BE SPRAY METALLIZED WITH NON-SKID PRODUCT IN ACCORDANCE WITH THE PROJECT SPECIFICATIONS.

BOLTS - ALL BOLTS CONNECTING STEEL TO STEEL OR STEEL TO CONCRETE SHALL BE INSTALLED PER AISC TURN-OF-THE-NUT TIGHTENING, OR OTHER ENGINEER APPROVED METHOD, UNLESS OTHERWISE NOTED.

ALL OTHER BOLTS SHALL BE ASTM A307, GALVANIZED, UNLESS OTHERWISE NOTED. BOLTS SHALL BE SPRAY METALLIZED WITH NON-SKID PRODUCT IN ACCORDANCE WITH THE PROJECT SPECIFICATIONS. ALL OTHER BOLTS SHALL BE ASTM A307, GALVANIZED, UNLESS OTHERWISE NOTED. BOLTS SHALL BE SPRAY METALLIZED WITH NON-SKID PRODUCT IN ACCORDANCE WITH THE PROJECT SPECIFICATIONS.

RUBBER FENDERS - BLACK SBR WITH ASTM DESIGNATION D-2000 44A 7204(13), B(13), C(12), E(14), F(17), Z(1), AND Z(2) OR APPROVED EQUAL WITH DIAMETER HARDNESS OF 70±10 (ASTM D2240) AND A MINIMUM ELONGATION OF 300% (ASTM D412).

OVERALL DIMENSIONS OF THE RUBBER FENDER MAY VARY FROM SPECIFIED AS FOLLOWS:

1. OUTSIDE DIAMETER - ± 1.0 INCHES
2. INSIDE DIAMETER - ± 0.5 INCHES
3. LENGTH - ± 0.5 INCHES

ALL EDGES SHALL BE PROVIDED WITH A 2 INCH CHAMFER.

THE 48-INCH DIAMETER CHINDER SHALL ABSORB A MINIMUM OF 32-FT-LBS OF IMPACT ENERGY AND A MAXIMUM OF 40 KIPS PER FT OF FENDER AT 24 INCHES DEFLECTION.

OPEN CELL AND OPEN CELL SHEET PILE ARE REGISTERED TRADEMARKS OF PNO ENGINEERS, INC. THE OPEN CELL SYSTEM IS PATENTED. PATENT - US 6,715,964 B2 PATENT - US 7,018,141 B2 PATENT - US 7,468,140 B2

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MINIMUM FENDER FACINGS

PROTECTIVE FACINGS SHALL BE YELLOW IN COLOR, MADE OF 50% HWAY PARTIALLY OR FULLY CROSSLINKED, HAVE UV-STABILIZING COMPOUND, AND CONFORM TO THE FOLLOWING SPECIFICATIONS:

PROPERTY	TEST METHOD	MIN. VALUE
ACCEPTANCE REQUIREMENT		
MOLLECULAR WEIGHT		3.0
ULTIMATE TENSILE STRENGTH	ASTM D338	4,000
PSI, MIN.		18
100% IMPACT, DOUBLE NOTCH	ASTM D256A	
FT-LBS/IN. MIN.		18 MAX.
ABRASION INDEX (CARBON ST-100)	ASTM D570	NL
COEFFICIENT OF FRICTION	ASTM D1884	0.20
MAX.		

ALL SIGNS, UNLESS OTHERWISE NOTED, SHALL BE ALUMINUM SHEET WITH THICKNESS OF 0.080 IN. ALL SIGNS SHALL BE MOUNTED WITH BLOCK STYLE LETTERING AS SHOWN ON THE PLANS. SIGNS SHALL BE MOUNTED AS SHOWN ON THE PLANS WITH STAINLESS STEEL SCREWS, UNLESS NOTED OTHERWISE.

REFLECTIVE TAPE - 2 INCH WIDE PRISMATIC REFLECTIVE TAPE, WHITE OR RED IN COLOR, SEE PLANS. IS STABILIZED AND DESIGNED TO WITHSTAND MARINE ENVIRONMENTS AND EXTREME COOLD.

SUBMIT SAMPLES WITH MANUFACTURER'S SPECIFICATION TO ENGINEER FOR APPROVAL.

ANODES - SHALL BE ALUMINUM ALLOY OF THE SPECIFIED WEIGHT AND NOMINAL DIMENSIONS SHOWN ON THE PLANS AND HAVE THE FOLLOWING PROPERTIES:

- ELECTROCHEMICAL CAPACITY GREATER THAN OR EQUAL TO 1.150 A-HR/LB
- CONSUMPTION RATE LESS THAN OR EQUAL TO 7.6 LBS/A-YR
- OPEN CIRCUIT POTENTIAL MORE ELECTRONEGATIVE THAN OR EQUAL TO -1.05 V (Ag/AgCl)

ANODES SHALL CONFORM TO INCE R0087 AND THE COMPOSITION SPECIFIED IN THE FOLLOWING TABLE. SUBMIT A MANUFACTURER'S CERTIFICATE OF CONFORMITY.

ELEMENT	PERCENT BY WEIGHT
ZINC (Zn)	2.5 - 5.75%
SULFUR (S)	0.08 - 0.12%
IRON (Fe)	0.05% MAXIMUM
CADMIUM (Cd)	0.002% MAXIMUM
MERCURY (Hg)	0.001% MAXIMUM
TIN (Sn)	0.015 - 0.020%
INDIUM (In)	0.003% MAXIMUM
COPPER (Cu)	N/A
LEAD (Pb)	N/A
ALUMINUM (Al)	REMAINDER BALANCE

THE RECOMMENDED ALUMINUM ANODE MANUFACTURERS/TYPES ARE ALDINE (FARMEST CORROSION CONTROL CO.), GALVALUME III, OR CORRULO ALLOY 2, BUT OTHERS MAY BE USED. SUBMIT FOR APPROVAL.

THE STEEL CORE FOR ANODES SHALL BE ASTM A36 OR OTHER ENGINEER-APPROVED EQUAL MILD STEEL BAR STOCK. THE CORE SHALL BE PLACED LONGITUDINALLY IN THE ANODE MATERIAL AND BE ABRASIVE BLASTED TO NEAR-WHITE FINISH IN ACCORDANCE WITH SSPC SP-10/ANCO No. 2. THE CORE SHALL BE CAST WITH THE ANODE MATERIAL WITHIN FOUR (4) HOURS OF BLASTING.

REV	DATE	DESCRIPTION

PNO Engineers, Inc. (PNO) is not responsible for safety programs, methods or procedures of operation, or the use of equipment or materials. Where specifications are general or not stated, the contractor shall conform to the standards of quality, materials and workmanship indicated for each item. Drawings are also subject to the terms and conditions of the contract. PNO is not responsible for the safety of the contractor or its employees.

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IF ANODES ARE NOT STORED INSIDE A BUILDING, TAPES OR SIMILAR PROTECTION SHALL BE USED TO PROTECT ANODES FROM INCREASING WEATHER.

PAINT - ALL PAINTED SURFACES SHALL BE TWO-MIL COATS OF ZINC OXIDE PAINT. TOP COAT SHALL BE "CATERPILLAR YELLOW" OR OTHER SUITABLE BRIGHT SAFFY YELLOW UNLESS OTHERWISE NOTED.

THE CONTRACTOR SHALL PROVIDE AND INSTALL U.S. COAST GUARD APPROVED 30-IN. DIAMETER, ORANGE LIFE RINGS WITH 100 FT. OF 1/2 IN. DIAMETER FLEXIBLE NYLON ROPE AND LIFE RING CABINETS. RING CABINETS SHALL BE MANUFACTURED BY CHESTERMAN MARINE EQUIPMENT AND SHALL BE PAINTED ORANGE. STEERING WITH 3 INCH TALL BLOCK STYLE LETTERING "CHIGNIK ALASKA", AND BLACK IN COLOR. LOCATE STAND AS SHOWN ON THE PLANS.

BOLLARD AND SIGN POST CONCRETE - OR APPROVED EQUAL. SHALL BE SIKRETE HIGH STRENGTH CONCRETE. MIX. OR APPROVED EQUAL. SHALL PER MANUFACTURER'S RECOMMENDATIONS.

CONSTRUCTION

UNLESS OTHERWISE NOTED, ALL CONSTRUCTION SHALL BE IN ACCORDANCE WITH THE CODE PERMIT NO. IN-WATER WORK SHALL TAKE PLACE IN THE PERIODS OF MARCH 20 THROUGH MAY 15, JULY 30 THROUGH SEPTEMBER 10, OR IN THE PRESENCE OF STELLER'S EIDER, ESTIMATED AS NOVEMBER 15 THROUGH FEBRUARY 28.

OPEN CELL PLAT SHEET PILE DRIVING - PROJECT MANAGER AND PROJECT MANAGER FOR THIS PROJECT SHALL HAVE EXPERIENCE WITH INSTALLATION OF AT LEAST 3 OPEN CELL OR CLOSED CELL BULKHEADS OF SIMILAR MAGNITUDE WITHIN THE LAST UPDATED RESUMES SHALL BE PROVIDED PRIOR TO MOBILIZATION.

SHEET PILES SHALL BE DRIVEN FULL LENGTH WITH A VIBRATORY AND/OR IMPACT HAMMER BY METHODS WHICH WILL ACHIEVE PENETRATION WITHOUT PILE DAMAGE. ALL SHEET PILE DRIVING METHODS AND EQUIPMENT SHALL BE SUBMITTED TO THE ENGINEER AND APPROVED BEFORE DRIVING STARTS. ALL DRIVING SHALL BE DONE WITH THE ENGINEER PRESENT.

PILES SHALL BE DRIVEN SUCH THAT THE TIPS OF ADJACENT PILES DO NOT VARY MORE THAN 5-FOOT. NO FACE SHEET PILE IN ANY CELL UNIT SHALL BE DRIVEN MORE THAN 5-FOOT BEYOND ANY OTHER SHEET PILE IN THAT CELL UNIT. IN ALL INSTANCES OF HARD DRIVING, THIS DISTANCE SHALL BE REDUCED TO RATE OF LESS THAN 6-INCHES PER MINUTE OR WHEN INTERLOCKS BECOME OVERHEATED (180°F). ADDITIONAL ASSISTIVE METHODS SUCH AS: CHANGING OF VIBRATORY HAMMER FREQUENCY, PILE PROBING, PRE-DRILLING, EXCAVATION, OR WATER JET MAY BE REQUIRED DURING HARD DRIVING. THE ENGINEER SHALL BE CONTACTED IMMEDIATELY IF HARD DRIVING IS ENCOUNTERED.

IT IS RECOMMENDED THAT A SHEET PILE THEASER (STAB CAT* OR SIMILAR) BE USED DURING THREADING OF ALL SHEET PILE SHIPING OF SHEET PILE SHALL OCCUR AT THE TOP OF THE SHEET PILE WITHIN THE PORTION OF SHEET ABOVE FINAL CUTOFF ELEVATION PER THE PROVIDED DETAIL. TEMPORARY WELDS SHALL NOT BE USED TO JOIN SHEET PILES. TEMPORARY WELDS SHALL BE REMOVED BY GRINDING AND SHALL BE FLUSH WITH THE ORIGINAL SURFACE. TEMPORARY WELDS SHALL NOT BE INTENTIONALLY BROKEN (I.E. DRIVEN THROUGH) DURING SHEET PILE DRIVING. COATING SHALL BE REPAIRED WHERE THEY WILL BE DOPOSED AFTER CONSTRUCTION IS COMPLETE.

CONTRACTOR SHALL PROVIDE A REGISTERED SURVEYOR TO CONFIRM CELL LAYOUT PRIOR TO INSTALLING SHEET PILE AND PROVIDE PERIODIC CHECKS OF LAYOUT AND ALIGNMENT DURING INSTALLATION.

FLAT SHEET PILE INSTALLATION TOLERANCE - CONTRACTOR AND ENDWALL SHEET PILES SHALL BE DRIVEN USING A TEMPLATE. DRIVING SHEETS, FACE SHEET PILES SHALL NOT BE MORE THAN 1/8 INCH MORE THAN 3 INCHES FROM THE CENTERLINE OF THE PILE. ENDWALL SHEETS SHALL BE DRIVEN AND LEFT 1 FOOT ABOVE PLANNED CUTOFF ELEVATION AND MONITORED AS DESCRIBED BELOW BEFORE CUT-OFF.

TALLOW SHEET PILES SHALL BE DRIVEN IN A STRAIGHT LINE OR SMOOTH CURVE AS SHOWN, WITH PILES SHALL NOT MORE THAN 2 FEET FROM PLAN LOCATION, NOR MORE THAN A 1/2-INCH PER FOOT LENGTH OF CURVE FROM THE CENTERLINE. ENDWALL SHEETS SHALL BE DRIVEN FROM THE FREE END (I.E. FROM THE TOWARDS ANCHOR) END TOWARDS THE FREE END (I.E. FROM THE TOWARDS ANCHOR). SHEET PILES SHALL BE DRIVEN NOT MORE THAN 2 INCHES FROM PLAN LOCATION AT THE TOP AND NOT MORE THAN 1/4-INCH PER FOOT OF LENGTH OUT OF PLUMB. THE PLAN DISTANCE FROM CENTERLINE TO CENTERLINE OF FACE SECTIONS AT THE TOP SHALL BE MAINTAINED WITH RIGID BRACING, AFTER DRIVING AND DURING FILL OPERATIONS. THE PLAN W/FE DRIVING LOCATION OF ADJACENT CELLS ARE EXPECTED TO MOVE OUTWARDS 6 INCHES OR MORE AS THE CELL EXPANDS.

OBSTRUCTIONS - IF OBSTACLES ARE ENCOUNTERED ALONG THE CELL FACE THAT WOULD INTERFERE WITH SHEET PILE DRIVING, THE CONTRACTOR SHALL REMOVE OR ENCOUNTERED ALONG THE TALLOW SHEET PILES SHALL BE REMOVED AS PREVIOUSLY STATED, OR THE WALL ALIGNMENT SHALL BE CURVED AWAY FROM THE OBSTACLE IN A SMOOTH CURVE AS APPROVED BY THE ENGINEER. IN SUCH EVENTS, THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE REMOVAL OF OBSTACLES. TALLOW SHEETS SHOULD SOALS BE ENCOUNTERED, FACE SHEETS MAY REQUIRE SUPPORT FROM THE TEMPLATE BEFORE FILLING CELL. CONTRACTOR'S SHALL DEVELOP METHOD NECESSARY TO EMBED SHEET PILES AS IDENTIFIED IN THE DRAWINGS.

POST DRIVING - ALL SHEETS WITHIN A CELL TO REQUIRED ELEVATION AND PRIOR AFTER DRIVING THE CONTRACTOR SHALL PULL AND RE-DRAW A MINIMUM OF 10% OF THE SHEETS WITHIN THE CELL TO VERIFY PROPER INTERLOCK CONNECTION AND ALIGNMENT BETWEEN SHEETS. THE SHEET PILE SHALL BE PULLED TO AN ELEVATION SUCH THAT 15-FOOT +/- 2 FOOT OF THE SHEET REMAINS THROUGHED BEFORE DRIVING STARTS. ALL DRIVING SHALL BE DONE WITH THE ENGINEER PRESENT.

TOTAL VIBRATION - TOTAL VIBRATION WILL AFFECT SHEET PILE CONSTRUCTION, RESULTING POTENTIAL DIFFERENTIAL WATER HEADS INSIDE AND OUTSIDE CELL. CONSTRUCTION MUST BE MINIMIZED TO ACCOMPLISH THIS. HOLES UP TO 12 INCHES IN DIAMETER MAY BE CUT THROUGH TALLOW WALLS AT LOCATIONS APPROVED BY THE ENGINEER.

VIBROCOMPACTION - VIBROCOMPACTION SHALL BE USED THROUGHOUT THE SHEET PILE CELL AREA TO COMPACT THE SOIL UNDER AND AROUND THE SHEET PILES. VIBROCOMPACTION SHALL BE PERFORMED AROUND THE ENTIRETY OF THE SHEET PILE WALL STRUCTURES IN THE AREAS DESIGNATED ON THE PLANS.

VIBROCOMPACTION SHALL CONSIST OF DRIVING A STEEL PILE PROBE WITH A VIBRATORY HAMMER ON A 18-FT X 16-FT GRID THROUGHOUT THE DESIGNATED AREAS. THE VIBROCOMPACTION SHALL BE AS DETAILED & UTILIZED FOLLOWING THE PROCEDURE ON THE PLANS.

VIBROCOMPACTION SHALL BE PERFORMED ONCE FILL HAS REACHED THE ELEVATION SHOWN ON THE VIBROCOMPACTION DETAILS SHEET AND BEFORE THE DOCK FACE BEAM IS INSTALLED.

VIBROCOMPACTION SHALL HAVE A MINIMUM HORSEPOWER OF 300 HP, AND MINIMUM ECCENTRIC MOMENT OF 2,000 IN.-LBS. OR AS OTHERWISE APPROVED BY THE ENGINEER.

DATE: _____

CHIGNIK DOCK PHASE I

GENERAL NOTES (2 OF 4)

21

OF 23

DATE: 1/17/12

PROJECT NO: 110885

CHECKED BY: _____

DESIGNED BY: _____

GENERAL NOTES (CONT.)

OPEN CELL SHEET PILE FILLING -
 FILL WITHIN THE SHEET PILE CELLS SHALL CONSIST OF MATERIALS AS INDICATED ABOVE. MATERIALS SHALL BE PLACED IN 12-INCH LIFTS. MATERIALS SHALL NOT BE DUMPED INTO FINAL POSITION, BUT SHALL BE DUMPED ON TOP OF THE EMBANKMENT AND PUSHED INTO PLACE IN A MANNER THAT WILL INSURE PROPER PLACEMENT SUCH THAT VOIDS, POCKETS, SEGREGATION AND BRIDGING WILL BE REDUCED TO A MINIMUM.

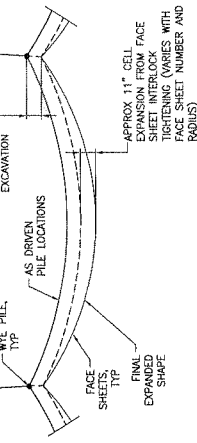
FILL SHALL BE PLACED IN 12-INCH THICK MAXIMUM HORIZONTAL LIFTS ABOVE EACH SHEET PILE. A MILLION VIBRATORY ROLLER, SMALLER COMPACTORS AND ADDITIONAL CABLE SHALL BE USED TO COMPACT WITHIN 5 FEET OF THE DOCK FACE SHEET PILE. SHEET PILES SHALL BE PLACED AGAINST THE BULKHEAD FACE. SPECIAL CARE SHALL ALSO BE USED TO OBTAIN THROUGH COMPACTATION AGAINST TAIL WALL SHEET PILES.

FILL SHALL BE PLACED AS FOLLOWS AROUND SHEET PILE CELLS TO PREVENT SETTLEMENT OF SHEET PILES. SHEET PILES SHALL BE PLACED IN A CELL SHALL BE INSTALLED TO REQUIRED ELEVATION PRIOR TO PLACING FILL AGAINST THE FACE OF THE CELL. TEMPORARY WORK PADS SHALL BE PLACED SUCH THAT NO SOIL PRESSURE IS APPLIED TO SHEET PILE FACE. PLACE FILL IN APPROXIMATELY LEVEL LIFTS ACROSS THE ENTIRE CELL AREA.

FILL AROUND TAIL WALL SHEETS FIRST, THEN FILL AGAINST FACE SHEETS. THE ELEVATION OF FILL BETWEEN ADJACENT CELLS SHALL NOT DIFFER BY MORE THAN 3 FEET. THE CONTRACTOR SHALL USE RIGID BRACING BETWEEN WYES THAT SHALL BE INSTALLED PRIOR TO CELL FILLING. THE CONTRACTOR IS CAUTIONED THAT UNLESS FILLED TO CELL ELEVATION, THE CONTRACTOR SHALL BE RESPONSIBLE FOR CORRECTING UNDESIRABLE DEFORMATIONS OF THE SHEET PILE WALL WHICH THE CONTRACTOR SHALL BE REQUIRED TO CORRECT. MATERIAL THAT IS LOST TO TIDE OR WAVE ACTION SHALL NOT BE CONSIDERED A PAY ITEM BUT SHALL BE INCIDENTAL TO THE CONTRACT SUM.

OPEN CELL BULKHEAD STABILIZATION & PRELOADING -
 OPEN CELL BULKHEAD STABILIZATION & PRELOADING IS EXPECTED TO MOVE 6 INCHES OR MORE OUTWARD AND TO SETTLE VERTICALLY. AFTER FILLING TO WITHIN 2 FEET OF FINISHED GRADE, THE FILLING SHALL BE DISCONTINUED AND THE DOCK FACE WILL BE PRELOADED (SEE PRELOADING PLAN). AFTER SURVEY DATA IS OBTAINED, THE CONTRACTOR SHALL BE REQUIRED TO CORRECT SETTLEMENT OF THE CELLS WITHIN EVERY THREE DAYS UNTIL THE CELL SETTLEMENT HAS STABILIZED.

CELL SETTLEMENT MAY BE CONSIDERED STABILIZED WHEN SHEET PILE WYE DIRECTIONAL MOVEMENT (HORIZONTAL AND/OR VERTICAL) RATES SLOW TO A 7-DAY AVERAGE OF 0.05 FOOT OR LESS PER WYE (7 DAYS) AS DETERMINED BY THE ENGINEER. AFTER STABILIZATION, SHEET PILE CUTOFF, SHEET PILE INTERLOCK WELDING, FACE SHEETS, AND SURCHARGE AND SURCHARGE AND SURCHARGE AND SURCHARGE AND SURCHARGE MAY BE REQUIRED TO COMPENSATE FOR BULKHEAD SETTLEMENT AND SHALL BE CONSIDERED INCIDENTAL TO THE CONTRACT SUM.



ANTICIPATED CELL MOVEMENT
 NIS

FACE BEAM ALIGNMENT -
 AFTER CELL SETTLEMENT HAS STABILIZED AS DEFINED IN "OPEN CELL SURCHARGE" SHEET, THE CONTRACTOR SHALL CONSTRUCT SHEET PILE DOCK SPECIFICALLY IDENTIFYING ALL FINAL WYE LOCATIONS AND THE SEAWARD CELL APX OF EACH CELL TO THE ENGINEER. A FINAL FACE ALIGNMENT SHALL BE ESTABLISHED AND APPROVED BY THE ENGINEER TO WHICH ALL FACE SHEETS SHALL BE PLACED. FACE BEAM ALIGNMENT HAS BEEN ESTABLISHED BY THE ENGINEER.

PILE PILE DRIVING -
 ALL PILES SHALL BE DRIVEN. THE CONTRACTOR SHALL SUBMIT A PLAN METHOD FOR ALL PILE TYPES. THE CONTRACTOR SHALL NOT MOBILIZE HAMMERS AND RELATED EQUIPMENT PRIOR TO RECEIVING WRITTEN APPROVAL OF THE PLAN. THE CONTRACTOR SHOULD COMPLETE ONE WEEK BEFORE THE COMMENCEMENT OF PILE DRIVING. THE CONTRACTOR SHALL MEET THE REQUIREMENTS OF THE PERMITS ISSUED FOR THIS PROJECT. IMPACT HAMMERS SHALL NOT BE USED FOR PILE DRIVING WITHOUT REVIEW AND APPROVAL FROM THE ENGINEER. ANY HAMMER THAT CAUSES DAMAGE TO THE PILES DURING DRIVING OPERATIONS SHALL BE REPAIRED OR REPLACED AT THE OWNER'S EXPENSE. THE CONTRACTOR SHALL BE SUPPLIED WITH NEW CARBLOCK CUSHIONS, WHICH SHALL BE CHANGED AT THE MANUFACTURER'S RECOMMENDED CYCLE. THE CONTRACTOR'S DRIVING PLAN SHALL INCLUDE MANUFACTURER'S RECOMMENDATIONS AND INFORMATION ON HAMMER CUSHION.

DRIVING METHODS FOR ALL PILES SHALL UTILIZE A DRIVING TEMPLATE. PILES SHALL BE PLACED WITHIN 1 FT OF SPECIFIED VERTICAL ALIGNMENT WITHIN 2 INCHES OF SPECIFIED LOCATION AT CUTOFF. PILES HITTING OBSTACLES PRIOR TO REFUSAL AND MISALIGNED PILES SHALL BE PULLED BY THE CONTRACTOR WITH A VIBRATORY HAMMER AND RE-DRIVEN AT NO ADDITIONAL COST TO THE OWNER. THE CONTRACTOR SHALL MAINTAIN A MINIMUM FROM THE PILES TO THE OWNERS PROPERTY OF 2.00 FEET. ALL PILES SHALL BE AVAILABLE AND ON SITE DURING ALL PILE PILE DRIVING OPERATIONS.

ALL PILE INSTALLATION SHALL BE CONDUCTED WITH ENGINEER PRESENT.

THE CONTRACTOR SHALL ASSIST ENGINEER IN MONITORING THE PILE DRIVING. THE CONTRACTOR SHALL MARK EACH PILE WITH ONE-FOOT INCREMENTS WITH EVERY FIVE-FOOT INCREMENT NUMBERED. FOR DETERMINATION OF PILE REFUSAL OR CUTOFF, THE CONTRACTOR SHALL MARK THE CUTOFF POINTS ON THE PILES. THE CONTRACTOR SHALL MAKE THE MARKS BE VISIBLE/READABLE FROM ALL SIDES OF THE PILE.

ALL STEEL PIPE CUTOFFS ON THIS PROJECT SHALL BECOME THE PROPERTY OF THE CONTRACTOR. THE CONTRACTOR SHALL REMOVE THE PIPE FROM THE PROJECT SITE.

FILL PLACEMENT -
 GRANULAR FILL MATERIAL SHALL BE PLACED IN LIFTS THAT DO NOT EXCEED A THICKNESS OF 12-INCHES MEASURED AFTER COMPACTION. FINISH GRASS OF ALL MATERIALS SHALL BE PLACED IN LIFTS THAT DO NOT EXCEED 6-INCHES MEASURED AFTER COMPACTION. EACH LIFT OF FILL MATERIAL PLACED SHALL BE COMPACTED BY NO LESS THAN 5 PASSES OF A 10-TON ROLLER. ONE PASS SHALL CONSIST OF THE COMPACTOR TRAVELING OVER AN AREA ONCE WITH THE VIBRATORY SYSTEM OPERATING AND AT LEAST 2.00 INCHES PER SECOND (2.00 MPH) WITH THE COMPACTOR TRAVELING IN THE DIRECTION OF THE COMPACTOR TO PROVIDE THE APPROXIMATE OPTIMUM MOISTURE CONTENT FOR COMPACTION.

HAMMER ROCK INSTALLATION -
 HAMMER ROCK LIFTS SHALL BE A MINIMUM OF 6.0 FEET THICK AND AT LEAST TWO (2) STONES THICK. STONE SHALL BE PLACED SUCH THAT A WELL KEPT, STABLE ROCK MASS WITH A RELATIVELY REGULAR SURFACE IS OBTAINED. PLACING STONE THROUGH CHUTES, DROPPING STONE MORE THAN 4 FEET, AND OTHER METHODS WHICH SEGREGATE OR DAMAGE STONE SHALL BE PROHIBITED. STONES SHALL BE PLACED IN PACKETS OF STONE LESS THAN 12 INCHES ABOVE THE AVERAGE LEVEL OF THE SLOPE.

FILTER ROCK -
 FILTER ROCK SHALL BE PLACED IN AN EVEN COURSE TO THE DESIGN THICKNESS IN SUCH A MANNER AS TO PREVENT SEGREGATION

SILT CURTAIN -
 AS SPECIFIED IN THE CORE PERMIT, THE CONTRACTOR IS REQUIRED TO MAKE A SILT CURTAIN ON-SITE AT ALL TAIL WALL AND FACE SHEET PILE LOCATIONS. THE SILT CURTAIN MUST BE PLACED WITHIN THE AREA BEING FILLED AND/OR THE TEMPORARY STORM DRAIN DISCHARGES AND/OR ELSEWHERE AS MAY BE REQUIRED TO CONTROL SEDIMENTATION CAUSED BY CONSTRUCTION. THE CONTRACTOR SHALL TAKE CARE TO PROTECT THE CURTAIN DURING INSTALLATION AND REMOVAL AND TO REPAIR OR REPLACE DAMAGE TO THE SILT CURTAIN AS REQUIRED.

FIELD TESTING -
 THE CONTRACTOR SHALL PERFORM THE FOLLOWING FIELD TESTS:
 A. GRADATION TESTS SHALL BE PERFORMED ON ALL TYPES OF FILL AND SURCHARGE MATERIALS. THE CONTRACTOR SHALL PERFORM TESTS WHEN MATERIAL CHANGES, AS DETERMINED BY THE ENGINEER.
 B. STANDARD PROCTOR TESTS SHALL BE PERFORMED INITIALLY ON ALL MATERIAL TYPES, AND WHEN MATERIAL SUBSTANTIALLY CHANGES, AS DETERMINED BY THE ENGINEER.

THE CONTRACTOR SHALL PROVIDE ALL SOIL SAMPLING AND TESTING EQUIPMENT FOR ALL FIELD TESTS LISTED ABOVE. ALL FIELD TESTING SHALL BE PERFORMED BY A QUALIFIED INDIVIDUAL. THE FIELD ENGINEER SHALL BE AVAILABLE TO THE ENGINEER.

FACE BEAM ALIGNMENT -
 AFTER CELL SETTLEMENT HAS STABILIZED AS DEFINED IN "OPEN CELL SURCHARGE" SHEET, THE CONTRACTOR SHALL CONSTRUCT SHEET PILE DOCK SPECIFICALLY IDENTIFYING ALL FINAL WYE LOCATIONS AND THE SEAWARD CELL APX OF EACH CELL TO THE ENGINEER. A FINAL FACE ALIGNMENT SHALL BE ESTABLISHED AND APPROVED BY THE ENGINEER TO WHICH ALL FACE SHEETS SHALL BE PLACED. FACE BEAM ALIGNMENT HAS BEEN ESTABLISHED BY THE ENGINEER.

PILE PILE DRIVING -
 ALL PILES SHALL BE DRIVEN. THE CONTRACTOR SHALL SUBMIT A PLAN METHOD FOR ALL PILE TYPES. THE CONTRACTOR SHALL NOT MOBILIZE HAMMERS AND RELATED EQUIPMENT PRIOR TO RECEIVING WRITTEN APPROVAL OF THE PLAN. THE CONTRACTOR SHOULD COMPLETE ONE WEEK BEFORE THE COMMENCEMENT OF PILE DRIVING. THE CONTRACTOR SHALL MEET THE REQUIREMENTS OF THE PERMITS ISSUED FOR THIS PROJECT. IMPACT HAMMERS SHALL NOT BE USED FOR PILE DRIVING WITHOUT REVIEW AND APPROVAL FROM THE ENGINEER. ANY HAMMER THAT CAUSES DAMAGE TO THE PILES DURING DRIVING OPERATIONS SHALL BE REPAIRED OR REPLACED AT THE OWNER'S EXPENSE. THE CONTRACTOR SHALL BE SUPPLIED WITH NEW CARBLOCK CUSHIONS, WHICH SHALL BE CHANGED AT THE MANUFACTURER'S RECOMMENDED CYCLE. THE CONTRACTOR'S DRIVING PLAN SHALL INCLUDE MANUFACTURER'S RECOMMENDATIONS AND INFORMATION ON HAMMER CUSHION.

DRIVING METHODS FOR ALL PILES SHALL UTILIZE A DRIVING TEMPLATE. PILES SHALL BE PLACED WITHIN 1 FT OF SPECIFIED VERTICAL ALIGNMENT WITHIN 2 INCHES OF SPECIFIED LOCATION AT CUTOFF. PILES HITTING OBSTACLES PRIOR TO REFUSAL AND MISALIGNED PILES SHALL BE PULLED BY THE CONTRACTOR WITH A VIBRATORY HAMMER AND RE-DRIVEN AT NO ADDITIONAL COST TO THE OWNER. THE CONTRACTOR SHALL MAINTAIN A MINIMUM FROM THE PILES TO THE OWNERS PROPERTY OF 2.00 FEET. ALL PILES SHALL BE AVAILABLE AND ON SITE DURING ALL PILE PILE DRIVING OPERATIONS.

ALL PILE INSTALLATION SHALL BE CONDUCTED WITH ENGINEER PRESENT.

THE CONTRACTOR SHALL ASSIST ENGINEER IN MONITORING THE PILE DRIVING. THE CONTRACTOR SHALL MARK EACH PILE WITH ONE-FOOT INCREMENTS WITH EVERY FIVE-FOOT INCREMENT NUMBERED. FOR DETERMINATION OF PILE REFUSAL OR CUTOFF, THE CONTRACTOR SHALL MARK THE CUTOFF POINTS ON THE PILES. THE CONTRACTOR SHALL MAKE THE MARKS BE VISIBLE/READABLE FROM ALL SIDES OF THE PILE.

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95% DESIGN
JANUARY 2012

NO.	DATE	DESCRIPTION

1516 West 46th Avenue
 Anchorage, Alaska 99505
 Phone: 907.581.0111
 Fax: 907.583.4220
 www.ch2mhill.com

CH2M HILL ENGINEERS, INC.

CHIGNIK DOCK PHASE I
 GENERAL NOTES (3 OF 4)
 DESIGNED BY: CS DATE: 1/18/12
 CHECKED BY: JMF PROJECT NO: 111065
 SHEET NO: 22 OF 23

GENERAL NOTES (CONT.)

SUBMITTALS

THE ENGINEER'S REVIEW OF SUBMITTALS WILL BE FOR GENERAL CONFORMANCE ONLY AND SHALL NOT BE CONSIDERED AN ENDORSEMENT OF THE PLANS AND SPECIFICATIONS. ANY INTERPRETATION OF THE PLANS AND SPECIFICATIONS MUST BE MADE BY THE CONTRACTOR AND SPECIFICALLY APPROVED BY THE ENGINEER TO BE ACCEPTABLE.

THE CONTRACTOR SHALL FULLY REVIEW AND STAMP SHOP DRAWINGS IN ACCORDANCE WITH THE REQUIREMENTS OF THE PLANS AND SPECIFICATIONS. THE CONTRACTOR SHALL SUBMIT SHOP DRAWINGS OF ALL FABRICATED MATERIALS TO THE ENGINEER FOR APPROVAL PRIOR TO FABRICATION OR MOBILIZATION OF ANY ITEM. THE CONTRACTOR SHOULD ALLOW TWO WEEKS FROM THE TIME OF RECEIPT FOR REVIEW OF SHOP DRAWINGS AND FABRICATOR AS RESPONSIBLE FOR PROVIDING SHOP DRAWINGS THAT ACCURATELY SHOW THE APPROPRIATE DETAILS, DIMENSIONS, ASSEMBLY, MATERIAL REQUIREMENTS, AND OTHER REQUIREMENTS NECESSARY TO FABRICATE AND ERECT COMPONENTS OF THE STRUCTURE. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE ACCURACY AND LEGIBILITY OF THE ENGINEER SHOP DRAWINGS SHALL BE REJECTED WHEN THEY EITHER DEVIATE SIGNIFICANTLY FROM THE CONTRACT REQUIREMENTS WITHOUT THE ENGINEER'S PRIOR APPROVAL, OR ARE UNACCEPTABLE DUE TO INCOMPLETENESS, LEGIBILITY, OR NUMBER OF ERRORS.

CERTIFICATIONS, MANUFACTURER'S DATA AND OTHER INFORMATION FOR ALL MATERIALS, INCLUDING THOSE SPECIFICALLY IDENTIFIED IN THE PLANS AND SPECIFICATIONS, SHALL BE SUBMITTED TO THE ENGINEER FOR WRITTEN APPROVAL TO VERIFY CONFORMANCE WITH THE PLANS AND SPECIFICATIONS. IN THE EVENT THAT THE PLANS OR SPECIFICATIONS DO NOT SPECIFICALLY REFERENCE A MATERIAL, THE APPROVAL OF MATERIALS WILL BE BASED ON ITS GENERAL CONFORMANCE WITH THE PLANS AND SPECIFICATIONS. ALL MATERIALS SHALL CONFORM TO THESE GENERAL NOTES, GOOD WORKMANSHIP, GENERALLY ACCEPTED INDUSTRY STANDARDS, AND MANUFACTURER'S RECOMMENDATIONS.

WORK PERFORMED BY THE CONTRACTOR PRIOR TO RECEIVING OWNER/ENGINEERS WRITTEN APPROVAL OF REQUIRED SUBMITTALS SHALL BE AT THE CONTRACTOR'S OWN RISK. ANY SUCH WORK REQUIRED BY THE OWNER/ENGINEER TO BE REMOVED AND/OR REPAIRED SHALL BE AT THE EXPENSE OF THE CONTRACTOR AT NO EXPENSE TO THE OWNER.

THE FOLLOWING IS A PARTIAL LIST OF REQUIRED SUBMITTALS FOR THIS PROJECT. THIS DOES NOT CONSTITUTE A COMPLETE LIST AS IT WILL VARY DEPENDING UPON THE CONTRACTOR'S METHODS.

CONSTRUCTION PLANS (INCLUDES PLAN DRAWINGS AND WRITTEN DESCRIPTION OF METHODS):

1. SHEET PILE FABRICATION PLAN
2. SURVEY PLAN AND UPDATES
3. DEMOLITION PLAN
4. GENERAL WORK PLAN SEQUENCING
5. PILE DRAWING PLAN AND EQUIPMENT
6. DETAILED CONSTRUCTION SCHEDULE USING CRITICAL PATH METHOD

SHOP DRAWINGS AND MATERIAL CERTIFICATION

1. STEEL MATERIAL CERTIFICATIONS
2. GALVANIZING CERTIFICATION AND/OR METALLIZING CERTIFICATION
3. METALLIZING REPAIR METHOD AND MATERIALS
4. AWS WELDING CERTIFICATION FOR ALL WELDERS UTILIZED ON THE PROJECT
5. WELDING PROCEDURES FOR ALL SHOP AND FIELD WELDS
6. STEEL FABRICATION DRAWINGS
7. DRIVING TEMPLATE SHOP DRAWINGS
8. VIBROCOMPACTATION PROBE SHOP DRAWINGS
9. STEEL PILE SHOES
10. TIMBER GRADING AND PRESSURE TREATMENT CERTIFICATIONS
11. TIMBER SHOP DRAWINGS
12. TIMBER GRADING AND PRESSURE TREATMENT CERTIFICATIONS
13. TIMBER SHOP DRAWINGS

14. UHMW MATERIAL CERTIFICATIONS
15. UHMW SHOP DRAWINGS
16. SIGN SHOP DRAWINGS
17. RUBBER FENDER PRODUCT INFORMATION
18. ANODE MATERIAL CERTIFICATION
19. ANODE SHOP DRAWINGS
20. LIFE RING MATERIAL CERTIFICATIONS
21. CHAIN AND SHACKLE MATERIAL CERTIFICATIONS
22. CHAIN CURTAIN SHOP DRAWINGS
23. SOIL TEST RESULTS
24. RED-LINED AS-BUILT DRAWINGS

AS-BUILT PLANS -


THE CONTRACTOR SHALL MAINTAIN A SET OF AS-BUILT PLANS IN THE ON-SITE PROJECT OFFICE. THE AS-BUILT PLANS SHALL BE KEPT UP TO DATE THROUGHOUT THE PROJECT WITH THE LATEST AS-BUILT DIMENSIONS AND DETAILS AS APPROVED BY THE ENGINEER AND SHALL BE SUBMITTED TO THE ENGINEER AT THE END OF THE PROJECT. THE AS-BUILT PLANS SHALL BE MADE TO THE CONTRACTOR UNTIL RED-LINED AS-BUILT DRAWINGS HAVE BEEN SUBMITTED BY THE CONTRACTOR AND APPROVED BY THE OWNER/ENGINEER.

PND Engineers, Inc. (PND) is not responsible for the accuracy of the construction of the design shown on these drawings. The contractor shall conform to standards of industry specifications that contain the standards of industry drawings for use on this project only and are not intended to be used for any other project. PND drawings are also not to be used in any manner that would constitute a detriment directly or indirectly to PND.

REV	DATE	DESCRIPTION

95% DESIGN
JANUARY 2012

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CHIGNIK DOCK PHASE I

GENERAL NOTES (4 OF 4)

APPROVED BY:	DATE:	REVISED BY:	DATE:

PAGE NO. **23** OF 23
DATE: 1/18/12
PROJECT NO. 111005



City of Chignik

PO Box 110
Chignik, AK 99564

Phone (907) 749-2280
Fax (907) 749-2300
cityoffice@chignik.org

February 16, 2013

To: Liz Clement

From: Richard Sharpe

RE: Capital Request

In answer to your question in your E-mail, I will try to answer to the best of my knowledge:

1. Legal name; City of Chignik
2. EIN: 92-0094970
3. Physical Location: Anchorage Bay within The City of Chignik boundaries
4. Project Description: the project consists of a regional dock facility that would serve 5 communities within the Chignik area. Chignik, Chignik Lagoon, Chignik Lake, Perryville, and Ivanoff Bay. The primary purpose is for a dock to facilitate ferry service to the area as the present dock which is owned by Trident Sfds is disrepair. This dock would also accommodate a floating processor to be able to come in the season for Cod and Crab which Trident does not process in Chignik but has them delivered to Sand Point. The dock site encompasses about 7 acres of raw land which could entice business such as Hydraulic shop, Welding, boat repair, and a hardware supplier if there was a 10 month season instead of 3 as it is now. This has been a work in progress since 1994 or sooner.
5. Project Cost: Total Cost since inception is about 15 million. The Lake and Peninsula Borough put in 1 million to get a berm built in order to fill the site. When the Chignik Boat Harbor was built, the dredge spoils were used to fill the site with a savings to the dock site about 2 million. There are remaining spoils to be used for filling the Sheet pile portion. The remaining cost of about 12 million will be constructing a sheet pile dock to accommodate AMHS ferries and also a boat lift to handle 150 ton boats.
Note: this request is for 7.6 million for a phase 1 sheet pile dock large enough to accommodate Tustemena.
6. Funding already secured: ?
7. Other funding requests: 90,000 CDBG GRANT for engineering. + city funds of 130,000 as match for engineering. Design should be at 100% by end of month per mPND
8. FY-14 Request: 7.6 million

9. Other requests: possibly Lake and Peninsula for 2 million grant
10. Public Review: Yes
11. Project time line: If funded, bid process in July 2013, construction fall 2013 or spring 2014
12. Responsible party: city of Chignik
13. Contact Info: Richard Sharpe/Mayor, city of Chignik, PO Box 110, Chignik, AK 99564
Phone: 907-749-2280, Fax 907-749-2300, email- dick.sharpe@yahoo.com
14. See attached from PND

Note:

The Lake and Peninsula Borough may possibly put this is as one of their grant requests.

**NATIVE VILLAGE OF PORT LIONS
PORT LIONS TRADITIONAL TRIBAL COUNCIL**

RESOLUTION NO. 2013-02R

A RESOLUTION REQUESTING THE SOUTHWEST ALASKA MUNICIPAL CONFERENCE (SWAMC) PROMOTE AND SUPPORT REPLACEMENT OF THE ALASKA MARINE HIGHWAY SYSTEM VESSEL "M/V TUSTUMENA" AS A TRANSPORTATION PRIORITY FOR THE STATE OF ALASKA.

WHEREAS, the "Native Village of Port Lions" is a federally recognized Indian Tribe as defined in Section 3 (c) of the Alaska Native Claims Settlement Act as amended; and

WHEREAS, the Port Lions Traditional Tribal Council is the governing body of the Native Village of Port Lions; and

WHEREAS, Port Lions is a coastal community and coastal communities throughout Southwest Alaska depend upon the Alaska Marine Highway System to provide for a regular, safe and cost effective means of transportation; and

WHEREAS, the M/V Tustumena is the longest serving vessel in the Alaska Marine Highway System Fleet and serves communities from Prince William Sound to the Aleutian Chain continuously throughout the year with the exception of maintenance down times; and

WHEREAS, the Alaska Marine Highway System and in particular the M/V Tustumena transports passengers and freight throughout Southwest Alaska which has a major economic impact on all segments of coastal communities and the loss of this service would be devastating to the health and welfare of these communities; and

WHEREAS, the Community of Port Lions has received ferry service since 1965 through the Alaska Marine Highway System Vessel, M/V Tustumena and continues to receive service from this vessel 48 years later; and

WHEREAS, it is becoming apparent to the communities in Southwest Alaska who depend upon and travel on the M/V Tustumena that it is having an increase in serious maintenance issues and has been out of service since October 2012 and may not come back into service until June of 2013, a period of eight (8) months; and

WHEREAS, the Alaska Marine Highway System Vessel, M/V Kennicott also serves Southwest Alaska but cannot land at many of the communities located in this area which depend upon Ferry Service.

NOW THEREFORE BE IT RESOLVED, that the Native Village of Port Lions hereby requests the Board of the Southwest Alaska Municipal Conference (SWAMC) prepare and move forward a Resolution which strongly requests that the State of Alaska makes replacing the Alaska Marine Highway System Vessel M/V Tustumena a transportation priority for the State of Alaska and that funding be allocated towards this replacement in the FY 2014 Budget Cycle in the form of design funding;

AND BE IT FURTHER RESOLVED, that the Resolution prepared by SWAMC be sent to the Governor's Office, the Alaska Commissioner of Transportation and Public Facilities and the Deputy Commissioner of Alaska, DOT&PF in charge of the Alaska Marine Highway System;

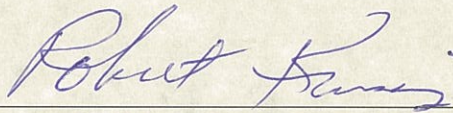
AND BE IT FINALLY RESOLVED, that the Resolution also be distributed to communities throughout Southwest Alaska and their legislative representation with requests of support of the Resolution from each community and legislator.

CERTIFICATION:

We, the undersigned members of the Port Lions Traditional Council, do hereby certify that the foregoing resolution was duly adopted by the council on the 12th day of February, 2013 with a quorum present and 4 votes for and 0 votes against.



RICHARD PESTRIKOFF, VICE PRESIDENT



ROBERT KNAGIN, COUNCIL MEMBER

